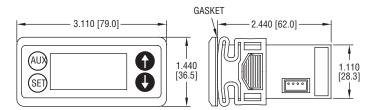


## **Series TSXT Digital Temperature Switch**

# **Specifications - Installation and Operating Instructions**





Panel cutout 2-51/64" x 1-9/64" (71 x 29 mm)

The Series TSXT Digital Temperature Switch is designed with many refrigeration applications in mind. It accepts up to 3 temperature inputs, of either PTC or NTC temperature probe types and can control the compressor, defrost, fan, alarm, and light in a refrigeration system. These switches allow master/slave configuration to synchronize the defrost cycle between different units. The Series TSXT programming performed by the front keypad, the TS2-K programming key, or by RS485 module communication. Standard features include capacitive buttons, real time clock, HACCP alarm logging, temperature alarms, and password protected parameter settings.

MODEL CHART					
Model	Supply Power	Outputs	Model	Supply Power	Outputs
TSXT-211	115 VAC	1	TSXT-232	12 VAC/VDC	2
TSXT-221	230 VAC	1	TSXT-242	24 VAC/VDC	2
TSXT-231	12 VAC/VDC	1	TSXT-213	115 VAC	3
TSXT-241	24 VAC/VDC	1	TSXT-223	230 VAC	3
TSXT-212	115 VAC	2	TSXT-233	12 VAC/VDC	3
TSXT-222	230 VAC	2	TSXT-243	24 VAC/VDC	3

## INSTALLATION

**Note:** Unit must be mounted away from vibration, impacts, water, and corrosive gases.

- Cut hole in panel 2.80 x 1.14 inches (71 x 29 mm).
- Use the included gasket, or apply silicone around the perimeter of the hole to prevent leakage.
- Insert the unit into the hole in panel.
- Slide removable fitting clips onto unit from back until secure to panel.
- Wire the unit per the wiring diagram on the product label or by figures below. Avoid
  installing temperature probe and digital input wiring in the proximity of power cables.

## **SPECIFICATIONS**

**Probe Range:** PTC: -58 to 302°F (-50 to 150°C); NTC: -58 to 230°F (-50 to 110°C).

Input: PTC (1000  $\Omega$  @ 25°C) or NTC (10 K $\Omega$  @ 25°C) thermistor.

Output: Relay 1: SPST relay rated 16 A @ 240 VAC resistive, 10 FLA, 60 LRA; Relay 2: SPST relay rated 5 A @ 240 VAC resistive; Relay 3: SPST relay rated 8 A

@ 240 VAC resistive.

Horsepower Rating (HP): 1 HP (Relay 1). Control Type: On/off with defrost options.

Power Requirements: 115 VAC, 230 VAC, 24 VAC/VDC, or 12 VAC/VDC. Power Consumption: 3.6 VA @ 115/230 VAC; 1.5 VA @ 12/24 VAC/VDC.

Accuracy: ±1% FS.
Display: 3-digit, plus sign.
Resolution: 0.1°.

Memory Backup: Nonvolatile memory.

Ambient Operating Temperature: 32 to 131°F (0 to 55°C).

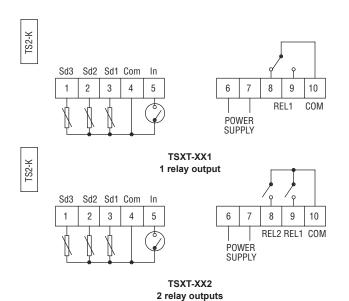
Storage Temperature: -4 to 176°F (-20 to 80°C).

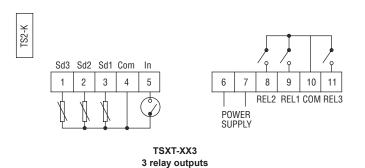
Weight: 115 and 230 V models: 7.2 oz (204 g); 12 and 24 V models: 4.8 oz (136 g).

Front Panel Rating: IP65.

Agency Approvals: CE, cURus.

## Wiring Diagram





Phone: 219/879-8000 www.dwyer-inst.com Fax: 219/872-9057 e-mail: info@dwyermail.com

#### **Parameter Programming**

**Note:** Set Point and the time programming are the only parameters accessible without access code.

#### Set Point

- · Press SET. Set Point value will appear on the display.
- Press SET again. The real value is shown on the display and can be modified with the UP and DOWN arrows.
- · Press SET to confirm any new values.
- Press SET and DOWN simultaneously to quit programming or wait one minute for the display to automatically exit programming mode.

#### **Real Time Clock**

- · Press SET. The Set Point value will appear on the display.
- Press the UP or DOWN arrow to change to Hour or Minute.
- · Press SET to see the assigned value.
- · Use the UP and DOWN arrows to set the desired value.
- Press and hold SET for 8 seconds to program value. The word "Pro" should appear
  on the screen if the value has been programmed correctly.
- · Press SET and DOWN simultaneously to exit or wait for the timeout.

#### **Protected Parameters**

- Press and hold SET for 8 seconds. The access code value 00 is shown on the display.
- Using the UP and DOWN arrows, set the code (factory-set code is 00).
- Press SET to enter the code. If correct, the first parameter label will be shown on the display (SP).
- Use the UP and DOWN arrows to move to desired parameter and SET to view parameter value.
- While viewing a parameter value, use the UP and DOWN arrows to modify parameter value. Use SET to enter value and exit parameter.
- The display will blink when there is an error recording a parameter in memory or when awaiting confirmation of a value.
- Press SET and DOWN simultaneously to quit programming or wait one minute to automatically exit programming mode.

## **LED Indication and Display Messages**

Indicates if the load is connected. If continuous cool cycle is being performed, this LED flashes (90% ON, 10% OFF). If the unit is waiting the stopping time value stored in c0 to start a cool cycle the LED flashes (10% ON, 90% OFF).

Indicates if defrosting is active.

((•)): Indicates an active alarm. The LED will flash if the alarm is cleared, but the alarm condition persists.

Indicates when fan control relay is active. Either H7 or H8 must be set to one of the fan control modes (FAN or FAI).

HACCP: Indicates HACCP alarm recording feature is active.

# If an alarm or error occurs, the following messages will be shown and an internal buzzer will sound

The alarm can be cleared and buzzer silenced by pressing the SET and DOWN buttons simultaneously. The alarm message will not be shown, but the alarm LED will flash while the alarm condition persists.

Err = Memory error

ErP1 = Probe 1 error

ErP2 = Probe 2 error

ErP3 = Probe 3 error

**Eri =** Internal parameter error. In this case enter the factory default configuration, as described in the Resetting to Factory Defaults section.

ALH = High temperature alarm

ALL = Low temperature alarm

ALE = External alarm

AEH = High temperature and external alarm

AEL = Low temperature and external alarm

ooo = Open probe error

- - - = Short circuit probe error

**DON** = Defrosting activated

**DOF** = Defrosting deactivated or cannot be done

**CON** = Continuous cold cycle activated

COF = Continuous cold cycle deactivated

-d- = Defrosting (when d5 set to -d-)

## Setting Keyboard Code to Zero

- Turn unit off and back on. Press and hold SET for 8 seconds. Value 00 should flash on the display.
- $\bullet$  Set the code to 123 using the UP and DOWN arrows.
- Press SET to confirm the code. The code is now set to 00.

#### **Activating and Deactivating Manual Defrost Cycle**

Press and hold the AUX button for 2 seconds to activate defrosting. Repeat this process to stop the defrosting. If a cool cycle is activated, the defrosting is disabled.

#### Activating and Deactivating Cool Cycle

Press and hold the DOWN arrow for 8 seconds to activate a continuous cool cycle. Repeat this process to stop the cool cycle. If defrosting is activated, the cool cycle is disabled.

### **Fault Cycle**

If the probe fails, the load is connected for the time set in c2 and then disconnected for the time set in c3.

In case of memory error, the load is connected for 5 minutes and then disconnected for 5 minutes.

#### On/Off Mode

This option is used to turn the control into an OFF or stand by mode, disabling the display and outputs.

- · Press and hold SET and DOWN for 8 seconds. The display will read OFF.
- Press and hold SET and DOWN for 8 seconds to return the control to normal operation.

## On/Off Light

The 2nd or 3rd relay can be configured as a lighting switch by setting the H7 or H8 parameter to Li. To activate or deactive the light relay, press and hold AUX and UP for

#### **Probe View**

To view the probe not chosen in P5, press the SET and UP buttons.

#### HACCE

If this option is activated, the thermostat registers up to 5 high, low, and power loss alarms. These alarms can be seen in the menu Registry of Alarms (HAC). To access this menu, proceed to the parameters menu.

The first value (nAt) that appears is the number of registered alarms. Next, the value of the temperature (Adx) and the time of each alarm that exists (tdx) are displayed. For the disconnection alarm, the temperature when returning the connection is registered, as well as the time until the correct value is reached. (Probe<Set+A1-A0)

When the elapsed time is shown it will appear dxx (days). Pressing UP, hxx (Hours) will be shown, and pressing UP again, nxx (Minutes) will be displayed. When located over a temperature of alarm or time, pressing AUX + UP for 3 seconds, both recorded data of the alarm (time and temperature value) are deleted.

In the HAC menu, pressing AUX + UP keys for 3 seconds, all the recorded alarm data is deleted.

#### **Resetting to Factory Defaults**

- Access to parameter H0 as explained in parameter programming.
- · Choose desired configuration.
- For Series TSXT-xx1: H0 is set to 0
- For Series TSXT-xx2: H0 is set to 1
- For Series TSXT-xx3: H0 is set to 2
- Press SET for 8 seconds, and the thermostat will be reset.

#### List of Parameters

	Description	Units	Range
SET	Set point	Degrees	r1 to r2
r0	Differential or hysteresis	Degrees	0.1 to 20
r1	Minimum value for set point	Degrees	-99.9 to r2
r2	Maximum value for set point	Degrees	r1 to 302
r6	Fan operation	Option	off/on/con
F0	Fan stoppage temperature	Degrees	-99.9 to 302
F1	Stop compressor & fan with door open	Option	no/yes/con/fan
c0	Minimum compressor stoppage time	Minutes	0 to 240
c1	Continuous cycle time	h - m	0.0 to 18
c2	ON time of fault cycle	Minutes	0 to 999
c3	OFF time of fault cycle	Minutes	0 to 999
c4	Minimum ON time of the compressor	Minutes	0 to 240
с5	Minimum time between two connections of	Minutes	0 to 240
	the compressor		
dEF	Description	Units	Range
d0	Cool/Heat mode (ST13)	Option	re/in
d0	Type of defrosting (ST23 & 33)	Option	re/in
d1	Temperature at which defrosting will stop	Degrees	-99.9 to 302
d2	Maximum defrosting time	Minutes	0 to 240
d3	First hour of day for defrosting	h - m	00.0 to 18.0
d4	Delay of first defrosting	Minutes	0 to 999
d5	Display on defrosting	Option	off/on/-d-
d6	Display return limit	Minutes	0 to 240
d7	Compressor drip time	Minutes	0 to 240
d8	Interval between defrosting	h - m	00.0 to 99.0
d9	Fan works on defrosting	Option	no/yes
d10	Fan drip time	Minutes	0 to 240
d11	Minimum defrosting time	Minutes	0 to 240
d12	Fan/defrosting control probe	Option	sd1/sd2/sd3
d14	Units to count the defrosting cycle	Option	rt/ct
Pro	Description	Units	Range
P0	Temperature scale	Option	°C/°F
P1	Ambient probe 1 calibration	Degrees	-20.0 to 20.0
P2	Defrosting probe 2 calibration	Degrees	-20.0 to 20.0
r2	Deliosting probe 2 cambration	Degrees	-20.0 10 20.0
P2 P3	9.		
	Product probe 3 calibration	Degrees	-20.0 to 20.0
P3	Product probe 3 calibration Decimal point	Degrees Option	
P3 P4	Product probe 3 calibration Decimal point Probe to display	Degrees Option Option	-20.0 to 20.0 no/yes sd1/sd2/sd3
P3 P4 P5	Product probe 3 calibration Decimal point Probe to display Probe 2 present	Degrees Option Option Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes
P3 P4 P5 P6 P7	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present	Degrees Option Option Option Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes
P3 P4 P5 P6 P7 ALA	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present Description	Degrees Option Option Option Option Units	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range
P3 P4 P5 P6 P7	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description  Fan and alarm differential	Degrees Option Option Option Option Units Degrees	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range
P3 P4 P5 P6 P7 ALA A0	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature	Degrees Option Option Option Option Units Degrees Degrees	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range
P3 P4 P5 P6 P7 ALA A0 A1 A2	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Probe 3 present  Description  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature	Degrees Option Option Option Option Units Degrees Degrees Degrees	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes <b>Range</b> 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9
P3 P4 P5 P6 P7 ALA A0 A1	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm	Degrees Option Option Option Option Units Degrees Degrees	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0 to 99.9
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting	Degrees Option Option Option Option Units Degrees Degrees Degrees Minutes	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0 to 99.9
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m h - m	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Probe 3 present  Description  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option Units	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3 Range
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option Units Hours	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3 Range 0 to 23
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Option Units Hours Minutes	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes   Range   0.1 to 20.0   0.1 to 99.9   0.1 to 999   0.0 to 18.0   0.0 to 18.0   0.0 to 18.0   3d1/sd2/sd3   Range   0 to 23   0 to 59
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min E0	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Option Units Hours Minutes	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Pange 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min E0 H0	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option Units Hours Minutes Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Pange 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min E0 H0 H1	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option Units Hours Minutes Option Option Option Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3 Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min E0 H1 H2	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Probe 3 present  Description  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option Units Hours Minutes Option Option Option Option Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3 Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min E0 H0 H1 H2 H3	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m h - m Option Units Hours Minutes Option Option Option Option Seconds	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3 Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini HOOr Min E0 H0 H1 H1 H2 H3 H5	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Description Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option Option Option Option Option Seconds Numeric	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3 Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240 0 to 999
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini HOr Min E0 H0 H1 H2 H3 H5 H6	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code Type of probe	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option Option Option Option Option Seconds Numeric Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Range 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240 0 to 999 PTC/NTC
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini HOr Min E0 H0 H1 H2 H3 H5 H6 H7	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after connection Alarm verification time Probe for alarm  Description Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code Type of probe Relay 2 setup	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes   Range   0.1 to 20.0   0.1 to 99.9   0.1 to 99.9   0.0 to 18.0   0.0 to 18.0   0.0 to 18.0   0.0 to 18.0   3d1/sd2/sd3   Range   0 to 23   0 to 59   all/Al/In/def/ndf   0 to 3   Mst/Slv no/yes   0 to 240   0 to 999   PTC/NTC   lit/FAn/ALA/dEF/FAl
P3 P4 P5 P6 P7 ALA A0 A1 A1 A2 A3 A4 A5 A6 A7 A8 Ini HOr Min E0 H0 H1 H2 H3 H5 H6 H7 H8	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code Type of probe Relay 2 setup Relay 3 setup	Degrees Option Option Option Option Units Degrees Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Pange 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240 0 to 999 PTC/NTC lit/FAn/ALA/dEF/FAl lit/FAn/ALA/dEF/FAl
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini Hor Min E0 H0 H1 H2 H3 H5 H6 H7 H8 H10	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code Type of probe Relay 2 setup Relay 3 setup HACCP activated	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Pange 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240 0 to 999 PTC/NTC lit/FAn/ALA/dEF/FAl no/yes
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini HOr Min E0 H0 H1 H2 H3 H5 H6 H6 H7 H8 H10 HdE	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code Type of probe Relay 2 setup Relay 3 setup HACCP activated Next defrost time	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes no/yes Pange 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240 0 to 999 PTC/NTC lit/FAn/ALA/dEF/FAl no/yes (only read)
P3 P4 P5 P6 P7 ALA A0 A1 A2 A3 A4 A5 A6 A7 A8 Ini HOr Min E0 H0 H1 H2 H3 H5 H6 H6 H7 H8 H10 HdE	Product probe 3 calibration Decimal point Probe to display Probe 2 present Probe 3 present  Poscription  Fan and alarm differential Maximum alarm temperature Minimum alarm temperature Time validation open door or external alarm Time without alarm after defrosting Time without alarm after opening the door Time without alarm after connection Alarm verification time Probe for alarm  Description  Hour Minutes Configure digital input Factory settings Master slave Keypad protection Delay time on connecting Keyboard code Type of probe Relay 2 setup Relay 3 setup HACCP activated	Degrees Option Option Option Option Units Degrees Degrees Minutes h - m h - m Option Units Hours Minutes Option	-20.0 to 20.0 no/yes sd1/sd2/sd3 no/yes no/yes Pange 0.1 to 20.0 0.1 to 99.9 0.1 to 99.9 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 0.0 to 18.0 sd1/sd2/sd3  Range 0 to 23 0 to 59 all/Al/In/def/ndf 0 to 3 Mst/Slv no/yes 0 to 240 0 to 999 PTC/NTC lit/FAn/ALA/dEF/FAl no/yes

**Note:** For parameter settings described as h-m, the first 2 digits represent hours, and the third represents tens of minutes. (Example: 4.2 is 4 hours and 20 minutes).

#### **Parameter Descriptions**

Compressor (COn)

**SET = Working Set Point.** Temperature the system trys to maintain. Variable between r1 and r2.

r0 = Differential. When primary probe temperature >= Set+r0 Compressor ON When primary probe temperature <= Set Compressor OFF</p>

### r6 = Fan operation on regulation.

Off = Fan does not connect on regulation.

On = Fan is always connected on regulation.

Con = Fan linked to compressor start-up.

(Fan ON if allowed by the temperature set in F0)

#### F0 = Fan temperature limit.

**Direct mode. Relay selected as FAN.** Fan OFF on regulation when probe temperature set in d12 is  $\geq$  F0. Fan ON on regulation, when temperature is  $\leq$  F0 - A0.

Reverse mode. Relay selected as FAI. Fan OFF on regulation when probe temperature set in d12 is < F0. Fan ON on regulation, when temperature is >= F0 + A0.

# F1 = Stop compressor and Fan if door opened (Circuit closure between input terminal 5 and common terminal 4).

No = the fan and compressor do not stop on regulation and continuous cycle when opening the door.

Yes = the fan and compressor stop on regulation and continuous cycle when opening the door.

Con = the compressor stop but the fan do not stop on regulation and continuous cycle when opening the door.

Fan = the fan stop but the compressor do not stop on regulation and continuous cycle when opening the door.

c0 = Minimum compressor stop time. Minimum time since compressor stops until it is starts again.

c1 = Continuous cycle time. Duration of a continuous cold cycle.

c2 = ON time of fault cycle, when ambient probe is broken

c3 = OFF time of fault cycle, when ambient probe is broken

c4 = Minimum time since compressor starts until it stops.

**c5** = Minimum time since compressor starts until it starts again.

#### Defrost (dEF)

d0 = Cool / Heat mode (ST13). re = cool; In = heat

d0 = Type of defrosting (ST23, ST33)

re = defrosting without connecting the compressor.

in = defrosting by connecting the compressor.

d1 = End of defrosting temperature. When this temperature is reached the defrosting will end

**d2 = Maximum defrosting time.** The defrosting will stop when this time is reached. If it is zero there will be no defrosting.

d3 = First hour defrosting of the day. From 00:00 hours the first defrosting is at d3 hours. Until this time no defrosting is performed.

## d4 = Delay first defrosting.

Time to carry out the first defrosting if d3 = yes.

## d5 = Display during the defrosting.

Off = the current temperature will be shown during defrosting.

On = the temperature at defrost beginning is frozen on display until the end of defrosting and until the current temperature is equal or lower than the initial one, or until d6 time elapses.

-d- = Label -d- is displayed during defrosting, until the end of defrosting and until the current temperature is equal or lower than the initial one, or until d6 time elapses.

**d6 = Display return limit.** Maximum time before viewing the current temperature again after defrosting.

 $\mbox{d7} = \mbox{Compressor drip time.}$  Time since defrosting ends until the compressor can be connected.

**d8 = Interval between defrosting.** Time between the start of a defrosting and the start of the following one. If it is zero defrosting is not done automatically by time.

**d9 = Fan operation during defrosting time.** It determines if the fan is connected or not during defrosting.

d10 = Fan drip time. Time since defrosting ends until fan can be connected.

**d11 = Minimum Time duration defrosting.** Once defrosting begins it stays at least during this time

## d12 = Fan & defrosting control probe.

sd1 = primary probe

sd2 = defrosting probe

sd3 = product probe

## d14 = Units to count the defrosting cycle.

rt = according to the working time of the controller

ct = according to the working time of the compressor

#### PROBES (Pr0)

P0 = Temperature scale. Select between °F and °C.

**P1 = Primary probe calibration.** Degrees shift of the primary probe display value.

P2 = Defrost probe calibration. Degrees shift of the defrosting probe display value.

P3 = Product probe calibration. Degrees shift of the product probe display value.

P4 = Decimal point

**P5 = Probe to display.** Probe to be viewed normally on the display.

**P6 = Probe 2 present.** If there is a probe 2 connected to thermostat.

P7 = Probe 3 present. If there is a probe 3 connected to thermostat.

#### ALARMS (ALA)

#### A0 = Fan & alarm differential.

This is the temperature difference between the on and off cycle of the alarms and fan.

A1 = Maximum alarm. High alarm ON at Set+A1. High alarm OFF at Set+A1-A0.

A2 = Minimum alarm. Low alarm ON at Set-A2. Low alarm OFF at Set-A2+A0.

A3 = Time validation open door or external alarm. If open door or external alarm is maintained during this time, alarm will be indicated. (Depending on the E0 configuration of digital input).

A4 = Alarm exclusion time after defrosting. During the defrosting and this time after it, temperature alarms will be ignored.

A5 = Alarm exclusion time after opening the door. While the door is open (if A5>0) and time A5 after closing it, alarms will be ignored.

A6 = Alarm exclusion after connection. Until this time has elapsed since the connection, temperature alarms will be ignored.

A7 = Temperature alarm time validation. Time since the alarm situation occurs, until it is given.

A8 = Probe Alarm.

sd1 = primary probe

sd2 = defrosting probe

sd3 = product probe

#### INITIALIZATION (Ini)

Hor = Hour

Min = Minutes

## E0 = Digital input configuration.

Off = Digital input disabled.

Al = External alarm. There is an alarm if input is short-circuited.

In = Door open if input is short-circuited.

def = Order to initiate a defrost if input is short-circuited.

ndf = No defrosting will be made if input is short-circuited.

**H0 = Factory Configuration.** Record Factory Configuration.

#### H1 = Master/Slave

H1 = Master. The thermostat issues defrosting orders to slave connected thermostats through the digital input.

H1 = Slave. The thermostat performs defrosting ordered by the master connected to its digital input.

In both cases the input must be E0=def.

#### H2 = Keyboard protection.

Yes = Keyboard protected. To modify Set, activate/de-activate defrosting and activate/de-activate continuous cycle we have to enter the code and then guit. The protection is removed momentarily. It is activated again 1 minute after the last key is

No = Keyboard not protected.

H3 = Delay time on connecting. Until this time has elapsed since turning-on power, the compressor will not start-up.

**H5 = Input code to parameters.** This code is set to 0 from factory.

H6 = Type of Probe. PTC or NTC.

H7 = Configuration Relay 2.

H8 = Configuration Relay 3. We can choose that it is light (Li), fan (Fan), alarm (ALA), defrosting (dEF), or reverse fan (FAI).

H10 = HAACP activated. Yes or no.

HdE = Hours (HdE) portion of the time the defrost will begin at.

MdE = Minutes (MdE) portion of the time the defrost will begin at.

HACCP (HAC): (Only appears when H10 is set to yes).

nAt = # of recorded alarms.

Adx = Temperature of alarm point where x can be 1 through 5.

tdx = Time of alarm point where x can be 1 through 5.

dxx = davs

hxx = hours

nxx = minutes

## MAINTENANCE/REPAIR

Upon final installation of the Series TSXT no routine maintenance is required. The Series TSXT is not field serviceable and should be returned if repair is needed. Field repair should not be attempted and may void warranty.

#### **CLEANING & REPAIR**

Clean the surface of the display controller with a soft, damp cloth. Never use abrasive detergents, petrol, alcohol, or solvents.

## WARRANTY/RETURN

Refer to "Terms and Conditions of Sale" in our catalog and on our website. Contact customer service to receive a return authorization number before shipping the product back for repair. Be sure to include a brief description of the problem plus any additional application notes.

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