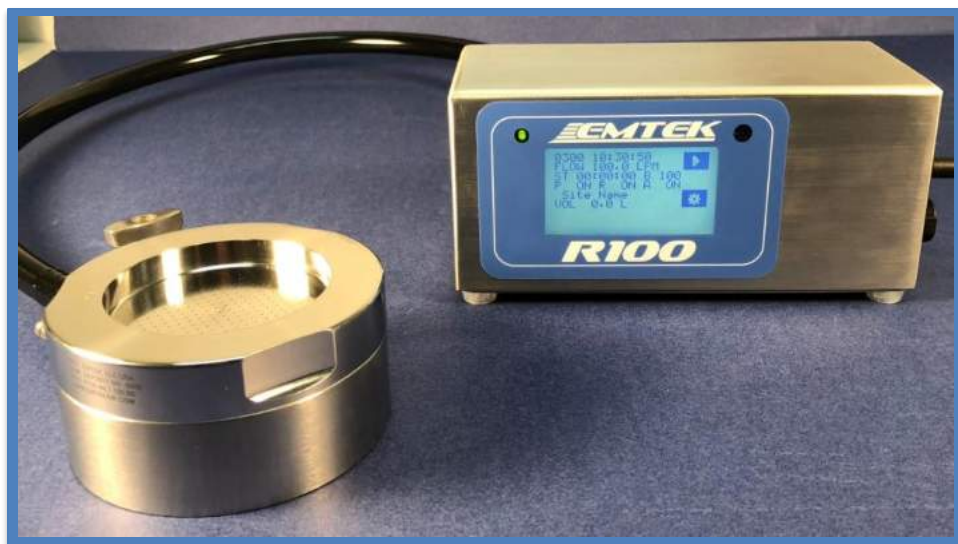




R100 Remote Microbial Air Sampler

User's Manual



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Table of Contents

Section 1	Specifications.....	4
Section 2	General Information.....	5
	2.1 Document Description.....	5
	2.2 Copyright.....	5
	2.3 Disclaimer	5
	2.4 License Restriction	5
	2.5 R100 Technical Description	6
	2.6 Safety Notices.....	8
	2.6.1 Referenced Hazard Information	8
	2.6.2 Precautionary Labels.....	9
	2.7 Standards and Regulation.....	11
	2.7.1 21 CFR Part 11 Compliance	11
	2.8 Warranty.....	11
	2.9 Calibration	11
Section 3	Product Introduction.....	12
	3.1 Feature Summary	122
	3.2 Unpacking or Packing	133
	3.2.1 Component Checklist	13
	3.2.2 Optional Accessories	15
	3.2.3 Component Packaging.....	16
	3.2.3.1 Loading the Packaging for Calibration or Repair.....	16
Section 4	Installation.....	17
	4.1 Wiring Safety Information	17
	4.2 Electrostatic Discharge (ESD) Considerations	17
	4.3 Electrical & Data Connections	19
Section 5	R100 Description.....	20
	5.1 R100 Front View	20
	5.2 R100 Rear View	21
Section 6	Quick Start Guide.....	22
Section 7	Operating Instructions	23
	7.1 Touch Screen Description and Function.....	23
	7.1.1 Setup Screen (Main Menu).....	24
	7.1.2 Run Display	25
	7.1.3 Set Sample Parameters	26
	7.1.4 Printer	28
	7.1.5 Alarm (Flow) & IR Remote Settings.....	28

7.1.6	Delay, Test, & Hold Settings	29
7.1.7	Site Descriptions	30
7.1.8	Date & Time Settings	31
7.1.9	Data Output (Printer & USB).....	32
7.1.10	Calibration (Due & Notification).....	34
7.1.11	Administrative (Admin & User)	35
7.1.11.1	Administrative Control Options	38
7.1.12	Unit Information (Firmware Version).....	40
7.1.13	Save (Sample) Programs (Select, Add, Delete)	41
7.2	IR Remote Control	43
7.2.1	Loading the Batteries into the Remote Control	43
7.2.2	Operating the R100 with the Remote Control.....	44
7.3	Alarms/ Warning Screens	45
7.4	Optional Thermal Printer Operation.....	46
7.5	HEPA Filter Replacement.....	49
7.6	Touch Screen Sensor Calibration	50
Section 8	Network Operation of the R100.....	51
Appendix A	R100 Sampler - General Sampling Procedure.....	52
A.1	R100 Operating Principles	52
A.2	Materials.....	53
A.3	Maintenance Inspection.....	53
A.4	R100 Sampler Assembly Set-Up and Testing.....	54
A.5	Storage and Transport.....	62
Appendix B	Suggested R100 Sampler Sanitization	63
B.1	Materials.....	63
B.2	Sanitization Procedure.....	64
Appendix C	Optional Sampling Components.....	67
C.1	Horizontal Flow Inlet	67
C.2	Remote Exhaust Kit.....	68
Appendix D	Suggested Sample Submission and Results Recording.....	69
	Feller Calculation Tables.....	70
Appendix E	Warranty.....	71
Appendix F	Packaging	72

Section 1 Specifications

R100 Air Sampler Controller & Remote Air Sampler (RAS)	
Motor Type	Blower Motor
Display/Interface	Two Color LCD with Touch Screen (Blue on White), CPU
Current Firmware Version	1.097 (or later versions, until otherwise revised)
Sample Time/Volume	Variable (User Defined), Maximums: 120-minutes/3396 Liters* @ 28.3 LPM, 30-min/3000L @ 100 LPM
Delay/Hold Times	Variable (User Defined)
Sample Flow Rates	28.3 or 100 liters per minute (LPM), or 1 cubic feet per minute (1 CFM) NOTE: Requires separate inlet covers for the 28.3 (1 CFM) and 100 LPM Sample Rates
Flow Rate Control	Electronic, Closed-Loop, Mass-Flow Control
Test Media (Plates)	Size: 90mm Test Plates (Plastic Petri Dishes) / Fill Height: 15 to 40ml (standard to double, or high fill plates)
Printer (Optional)	Thermal Label or Paper
Control System (CPU)	Microprocessor Controlled (32bit PIC Processor)
Memory	512kb Flash Program, 128kb RAM Data, 1mb Sample Runs, 512kb EPROM Calibration Set Points
Unit Equipment ID/Number	User Defined/Selectable
Site Descriptions	User Created/Deleted/Selectable
Program Descriptions	User Created/Deleted/Selectable (Includes: Sample Rate, Volume/Time, Flow/Volume Units, Delay/Test/Hold)
Sample ID	Unique System Generated (Unit Serial # + 5 digit string)
Input/Output	USB Client 1.1, Ethernet 10BaseT-/100-BaseT
Audible Alarm	Internal (with User Volume Control)
Alarms	Flow Alarm $\pm 5\%$ (On/Off)
Dimensions	LxWxH: 7.875x3.75x3.75 inches (200 x 95.25 x 95.25 mm)
R100 Enclosure Materials	Sanitary Inlet Connector: 316 Stainless Steel (SS) / Enclosure: Grained 316SS / Base Cover: Grained 316SS
RAS Inlet Cover Materials	6061 Aluminum, 28.3 LPM (1 CFM) Inlet Clear Anodized, 100 LPM Inlet Blue Anodized, 300 Holes/Inlet Cover OR 316 Stainless Steel, 28.3 (1 CFM) LPM Inlet, 100 LPM Inlet, 300 Holes/Inlet Cover
RAS Remote Base Materials	6061 Aluminum, Clear Anodized Remote Base, Clear Anodized Test Plate Stage, Sanitary Tube Connector OR 316 Stainless Steel, Remote Base, Test Plate Stage, Sanitary Tube Connector
Exhaust Filter	HEPA Filter, 0.2 micron, Replaceable
Weights (R100 & RAS)	R100 Controller : 3.75 lb (1.7 kg) / RAS Aluminum: 2.1 lb (~1 kg) / RAS 316SS: 6.25 lg (~2.8 kg)
AC/DC Power Supply	OPERATION REQUIRES AC POWER Input: 100-240 VAC, 50/60 Hz, 130VA-168VA 1.4 AMPS / Output: DC 18V 3.6A
Operating Range	5-40° C, 10-80% RH, non-condensing*; Indoor Use; Max Altitude 6560 feet (2000 meters) *Note: As temperature increases from 30 to 40° C, humidity range drops from 80 to 50% linearly.
Operational Tubing Length	Maximum Tubing Length at 28.3LPM Cannot Exceed 50 Feet (15 Meters) / 0.375" or 0.500" ID Maximum Tubing Length at 100LPM Cannot Exceed 10 Feet (3 Meters) / 0.500" ID
Calibration	Flow Rate (28.3/1 CFM and/or 100 LPM)
Calibration Frequency	User Defined (Recommended every 6-12 months)
Verification	Sample Timer
Verification Frequency	User Defined (Recommended every 6-12 months)
Installation Category	Category 1
Pollution Degree	1 and 2

Section 2 General Information

2.1 Document Description

Document EMTEK.R100.001.rev01 (Second Edition). AUGUST 2019.

This document remains the official reference source for all revisions/releases of this product until rescinded by an update, including current and updated versions of the operating firmware and software.

2.2 Copyright

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2.3 Disclaimer

It is the policy of EMTEK, LLC to improve this manual and the products it describes as new technology, components, software, and firmware become available. EMTEK, LLC reserves the right to make changes to any products herein at any time without notice. In some instances, photographs and figures are of equipment prototypes. Therefore, before using this document, consult your EMTEK, LLC representative for information that is applicable and current. The information in this manual is believed to be accurate. However, EMTEK, LLC assumes no responsibility for any inaccuracies that may be contained in this manual. In no event will EMTEK, LLC be liable for direct, indirect, special, incidental, or consequential damages resulting from any defect or omission in this manual, even if advised of the possibility of such damages. In the interest of continued product development, EMTEK, LLC reserves the right to make improvements in this manual and the products it describes at any time, without notice or obligation. No part of the contents of this manual may be reproduced or transmitted in any form or by any means without the written permission of EMTEK, LLC.

2.4 License Restriction

The purchase or use of an EMTEK, LLC product does not convey a license under any patent, copyright, trademark, or other intellectual property right of EMTEK, LLC or third parties.

2.5 R100 Technical Description

The R100 (EMTEK, LLC Remote 100) is a stationary, AC power operated, microbial air sampler. The unit utilizes its' rear sanitary inlet connector to connect to various lengths of tubing for remote sampling purposes, making it ideal for filling lines, BFS, laminar flow hoods, biosafety cabinets, final filtration suites, etc. The unit is comprised of an enclosure and base cover that are made of grained 316 stainless steel. The 316 stainless steel used to form the enclosure and base plate is ideal for any testing environment as it will not shed particulates, will resist oxidation, and is impervious to various routinely used chemicals and cleaning agents. The user interfaces with the R100 through a bicolor LCD touch screen for entering user defined sample parameters and for the initiation and termination of sample runs. During operation the LCD displays key sample run information, as well as a visual sample progress indicator.

The R100 is offered with two (2) sample flow rates (requires remote sampling head for operation): 28.3 LPM (1 CFM) and 100 LPM. The highest flow rate, 100 LPM, allows for the collection of a cubic meter of air in 10-minutes, while the 28.3 LPM (1 CFM) flow rate takes approximately 35 minutes to capture a cubic meter. At the 100LPM flow rate the R100 is capable of sampling with a maximum tubing length of 10 feet (3 meters), while at the 28.3LPM flow rate the R100 is capable of sampling with a maximum tubing length of 50 feet (15 meters). The flow is controlled through a proprietary CPU control system, which offers automated flow control of the two defined flow rates. Flow rates are calibrated and set against traceable standards using an external software program and may not be altered through the user interface on the unit. Sample rates and total volume sampled maybe displayed and output in Cubic Feet, Liters, or Cubic Meters (only for total volume). Flow alarm settings are available for the flow rates, which will produce both an audible and visual alarm during operation and may be output to the optional printer upon completion/termination of the sample period. Alarm occurrences are maintained within the systems internal memory with the associated sample parameter information until the 500-sample run memory buffer is cleared.

The R100 operates in conjunction with the RAS with separate sieve impaction inlet covers for each of the two flow rates, 28.3 LPM (1 CFM) and 100 LPM. The RAS is sold in both Anodized Aluminum, and 316SS. The R100 Package can be ordered with either option, and additional RAS samplers, or inlet covers may be ordered separately. The inlet covers include a 300-hole pattern with appropriate inlet hole sizing for each flow rate to assure optimal physical and biological recovery capabilities. Each inlet cover includes a distance gauge, which works in conjunction an adjustable media stage to assure an ideal distance is maintained between the inlet cover and test media surface for appropriate microbial particulate capture. The air sampler uses standard 90mm agar based microbial test plates (e.g., Trypticase Soy Agar (TSA)). During testing the sampled air volume drawn through each air sampler is HEPA filtered before being exhausted within the R100.

The R100 software, allows for sampling periods of up to 120-minutes (or 120 Cubic Feet/3396 Liters/3.4 Cubic Meters) at the 28.3 LPM sample rate, while sample times are limited 30-minutes (or 106 Cubic Feet/3000 Liters/3 Cubic Meters) at 100 LPM. While the stated time periods, or total sample volumes are allowed by the R100, EMTEK strongly suggests that all sampling periods employed by be qualified by the user to verify appropriate organismal recovery. In addition, the R100 offers the user the capability of entering an initial sample delay, as well as hold and test periods for each sample run. This initial sample delay allows the user time to exit the immediate area of the sample location, while the hold and test period settings allows for intermittent sampling of an area or process for an extended time period, as determine appropriate by the user. For an example, the user may set an initial delay period of 3-minutes and then opt to sample for 5-minute periods with 5-minute hold periods between each 5-minute sampling period, which will occur for a period up to the maximum total sampling period defined for the flow rate chosen. If the flow rate chosen is 28.3 LPM, and the maximum active sampling period set is 60-minutes, this

would allow for twelve (12) 5-minute test periods, followed by eleven (11) 5-minute hold periods, for a total plate exposure time of 118-minutes (including the 3-minute initial delay). This would result in a total of 60-minutes of active sampling. The blower motor powers down during hold periods. Again, EMTEK recommends the user qualify any sampling plan used, to include sample delay, and test/hold periods.

The R100 maintains key sample run parameter data within its internal memory, which is maintained until the memory buffer is cleared by the user or unit administrator, and/or if the 500-sample run memory buffer capacity is exceeded. Based on administrative options, the unit will either allow no more runs to be taken with the unit until the run data is reviewed and cleared, or it will remove the oldest run stored with each new run take. The data maintained in the system includes set/actual flow rate, set/actual sample volume, sample start/end times, set delay, test and hold period, equipment and serial numbers, calibration date and due date of the controller/air sampler(s), user defined site description, user ID, and alarms during sampling. An alphanumeric keypad is provided on the touch screen for entering user defined site identifiers/descriptions. All sample runs are date and time stamped and are also assigned a unique sample identification string which is comprised of the units assigned serial number and a non-repeating character string up to 99,999 samples. The run data cannot be altered within the CPU system of the R100. It may only be output (via USB Stick, or Printer), viewed (via LCD, or PC), or cleared from the system.

Sample runs on the R100 can be initiated through either the R100 touch screen Run Display screen, the supplied Infrared Remote (IR Remote), or by remote PC operation using our PC Control Software. Every R100 will come standard with EMTEK's proprietary PC Control Software from EMTEK's P100 Product line, in addition to the unit's MODBUS Mapping Data. EMTEK's PC Control Software will allow any technician to remotely control single, or multiple R100's via Ethernet connection to a Local Area Network (LAN). The technician will be able to perform the following functions of the unit remotely with this software: Start, Stop, Pause, Resume Set/View: Date, Time, Sample Volume, Sample Time, Delay, Test, Hold, Site ID, Bldg/Room Data. In addition, the technician will be able to view or output an on-screen .csv file, and will be able to print these data through any printer connected to the same network. PDF output of the sample run data, is possible from the PC Control software, if the PC has a PDF printing option.

Alternatively, the MODBUS Mapping will allow for integration into any internal facility monitoring systems with some effort from an internal IT department. Using either the R100 display, IR Remote, or PC, the user can START, PAUSE, RESUME, or STOP a sampling session. The IR Remote allows for these functions at up to a 40-Foot distance, or approximately 12 meters, with line of site to the R100 IR Receiver window located just above the touch screen display on the R100. The supplied single IR remote can operate up to 5 R100's with different IR ID#'s set on the unit (user selectable IR ID#'s 1 through 5).

There are several options available for the R100. This includes a portable thermal printer, horizontal flow inlet, remote exhaust kit, and remote sampling kit. The thermal printer is battery operated and can utilize both paper and label stock available from EMTEK. There are two options for the label stock. This includes labels that use black mark detection with backing and a tear of perforation, or liner-less labels (no-backing self-sticking) without tear of perforations. The printer outputs the defined key sample parameter data following each run (if desired). Additionally, the user can output duplicate labels/data from sample data stored in the memory buffer based on a requested number of samples. The horizontal flow inlet allows for testing in areas of horizontal air flow such as horizontal flow Laminar Air Flow Hoods/Benches. The remote exhaust kit allows for attachment of tubing to exhaust sampled air away from, or outside of the location being sampled (e.g., Isolator, ISO 5 Filling Line, LAF Hood, etc.). The remote sampling kit allows for attachment of remote probe tubing to the inlet of the RAS, for locations where the RAS may not fit, or for very critical locations where sample plate loading/unloading in that location is not desirable

2.6 Safety Notice

Please read this entire manual before operating this equipment. Pay attention to all danger, warning and caution statements. Failure to do so could result in serious injury to the operator or damage to the equipment. To make sure that the protection provided by this equipment is not impaired, do not use or install this equipment in any manner other than that specified in this manual.



English

DANGER: Electric Shock or Electrocution Hazards

1. Disconnect all power sources before servicing the R100
2. Do not disassemble the R100 controller to attempt any repairs.
3. Contact EMTEK, LLC or other qualified service personnel if the unit malfunctions.
4. Do not submerge the R100 controller or any sampler in any liquid.

Français

DANGER: un choc électrique ou des dangers d'électrocution

1. Débranchez toutes les sources d'alimentation avant d'intervenir sur le R100
2. Ne démontez pas le contrôleur R100 pour tenter une réparation.
3. Contacter EMTEK, LLC ou autres membres du personnel d'entretien qualifié en cas de dysfonctionnement de l'appareil.
4. Ne pas plonger le contrôleur R100 ou échantillonneur dans un liquide.

2.6.1 Referenced hazard information



English

DANGER

Indicates a potentially or imminently hazardous situation which, if not avoided, will result in death or serious injury.

Français

DANGER

Indique une situation potentiellement dangereuse ou imminent qui, si elle n'est pas évitée, entraîner la mort ou des blessures graves.



English

WARNING

Indicates a potentially or imminently hazardous situation which, if not avoided, could result in death or serious injury.

Français

AVERTISSEMENT

Indique une situation potentiellement dangereuse ou imminent qui, si elle n'est pas évitée, pourrait entraîner la mort ou des blessures graves.



English
CAUTION

Indicates a potentially hazardous situation that may result in minor or moderate injury.

Français
ATTENTION

Indique une situation potentiellement dangereuse qui peut entraîner des blessures plus ou modérées.

Important Note: Indicates a situation which, if not avoided, may cause damage to the instrument. Information that requires special emphasis.

Note Importante : Indique une situation qui, si non évitée, peut provoquer le dommage à l'instrument. Les informations qui exigent l'accentuation spéciale.

Note: Information that supplements points in the main text.

2.6.2 Precautionary labels

Read all labels and tags attached to the instrument. Personal injury or damage to the instrument could occur if not observed.



English

Electrical equipment marked with this symbol may not be disposed of in European public disposal systems after 12 August of 2005. In conformity with European local and national regulations (EU Directive 2002/96/EC), European electrical equipment users must now return old or end-of life equipment to the Producer for disposal at no charge to the user.

Note: For return for recycling, please contact the equipment producer or supplier for instructions on how to return end-of-life equipment, producer-supplied electrical accessories, and all auxiliary items for proper disposal.

Français

Les équipements électriques marqués de ce symbole ne peuvent pas être éliminés dans les systèmes européens de disposition du public après le 12 août 2005. En conformité avec les réglementations locales européennes et nationales (Directive européenne 2002/96/CE), les utilisateurs européens d'équipements électriques doivent maintenant retourner vieux ou en fin de vie des équipements au producteur pour l'élimination, sans frais pour l'utilisateur.

Remarque: Pour le retour pour recyclage, s'il vous plaît contacter le producteur ou le fournisseur du matériel pour obtenir des instructions sur la façon de revenir en fin de vie des équipements, producteurs-fournis accessoires électriques, et tous les éléments auxiliaires pour une élimination appropriée.

**English**

This is the safety alert symbol. Obey all safety messages that follow this symbol to avoid potential injury. If on the instrument, refer to the instruction manual for operating on or safety information.

Français

Ceci est le symbole de sécurité. Respectez tous les messages de sécurité qui suivent ce symbole afin d'éviter d'éventuelles blessures. Si sur l'instrument, se reporter au manuel d'instructions pour l'exploitation ou de l'information sur la sécurité.

**English**

This symbol indicated the presence of devices sensitive to Electro-static Discharge (ESD) and indicated that care must be taken to prevent damage with the equipment.

Français

Ce symbole indique la présence de dispositifs sensibles à Electro-Static Discharge (ESD) et a indiqué que les soins doivent être prises pour prévenir les dommages aux équipements.

**English**

This symbol indicates that a risk of electrical shock and/or electrocution exists.

Français

Ce symbole signifie qu'il existe un risque de choc électrique et/ou d'électrocution existe.

2.7 Standards and Regulation

2.7.1 21 CFR Part 11 Compliance

Sample Parameter Information and Electronic Records

The R100 Central Processing Unit (CPU) stores sample parameter information for up to 500 sample runs in the internal memory. This memory is not removable or alterable by the user. The sample parameter information maintained in the system for each run includes: Serial#, Equipment#, Building/Room (if entered through PC software), Start Date, Start time, End time, Average Flow, Total Volume, Total Run Time, Delay (duration), Hold (duration), Sample (duration), User ID, Run ID (system generated), Site (ID), Hi Flow (duration), and Low Flow (duration). The stored sample parameters can be cleared/deleted by the user (if allowed through Admin control), or administrator, but cannot be edited. Further, sample parameter information of a specific sampling event cannot be selectively deleted or altered by the user. The R100 can re-print sample parameter information using the optional thermal printer. The user can select the number of previous samples to be printed.

The sample parameter information stored in the internal memory of the R100 controller can be either printed to the optional thermal printer, output to a USB stick for further transfer, or transferred to an external computer through an Ethernet connection and optional PC based software. The sample parameter information can be deleted but cannot be altered while residing within the internal memory of the R100 CPU. This sample parameter information may be exported from the internal memory. EMTEK, LLC does not provide software utilities to comply with the requirements of 21 CFR Part 11 after the data is transferred from a R100 controller to an external source. Users that are subject to FDA regulations are responsible for maintaining compliance with 21 CFR Part 11 after the data is transferred from the R100 to an external source.

2.8 Warranty

EMTEK, LLC provides a 2-Year Limited Warranty- See Appendix E

2.9 Calibration

EMTEK and your local area distributor offer calibration services and other options for your R100 Microbial Air Samplers. A 6 or 12 month (annual) calibration cycle is recommended. Contact EMTEK or your distributor for calibration questions, service, or options.

Section 3 Product Introduction

The R100 is a state-of-the-art Microbial Air Sampler controller for use with the EMTEK, LLC line of microbial sampling devices. It uses mass flow control to accurately regulate the selected air-flow for precise measurement of the collected volume.

3.1 Feature Summary

Touch Screen Interface

User-friendly touch screen for intuitive operation.

Storage Functions

Internal memory for the storage of user sample sites, sample runs, sampling programs, calibration points, user and administrative ID's and passwords.

Thermal Printer:

An optional thermal paper/label printer can output the captured sample parameter information such as the site description, unit identification, set flow rate, actual flow rate, sample volume collected, user ID, and high/low flow alarms.

Network/Input Functions:

Supports calibration programming, remote PC based operation, data transfer, and firmware updates

- Ethernet Port:
 - Remote Data Printer
 - Remote PC based unit control, data viewing/output via optional PC based software
 - Unit Calibration via PC based calibration software
- USB Port:
 - Firmware Updates
 - Data Transfer to USB Stick

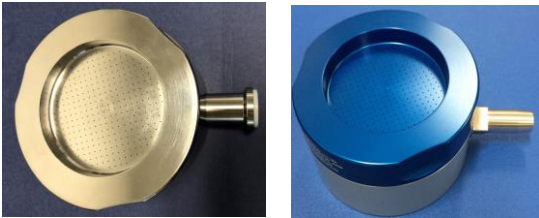
IR Remote Control:

- Supports Start / Stop of the sample period
- Supports Pause / Resume of the sample period
- Operates up to five (5) R100 Units

3.2 Unpacking or Packing the R100 & Components

Remove all items from the carrying case, and/or other shipping container and inspect them for damage. Make sure that all the items listed are included (Fig 3.2.1), dependent upon purchase options. If any of the items not marked (optional) are missing or damaged, contact your distributor, or EMTEK (sales@emtekglobal.com).

3.2.1 Instrument Component Checklist – Standard R100 Package Components

Item# & Description (Quantity)	Image
1 R100 Remote Microbial Air Sampler (1)	
2 Remote Air Sampling (RAS) Base Assembly and Inlet Cover (1-of material and flow rate ordered) See page #15 for RAS Vacuum Connector Configuration Notes	
3 10 Feet (3 Meters) of 0.500" ID Tubing (1), Sanitary Clamps(2), Seals (2), Sanitary Tube Fittings (2)	
4 Infrared Remote (IR) Control (1)	
5 USB Stick-8 GB (Contains Users Manual, other applicable Documents, and PC Control Software) (1)	
6 Power Supply (AC/DC Power Block/AC with Applicable Adapter Cord Depending on Region) (1)	
7 NIST Traceable Calibration Report (1)	NOT SHOWN

RAS VACUUM CONNECTOR FITTING CONFIGURATION OPTIONS

The RAS includes two options for location of the vacuum connector fitting, as follows:

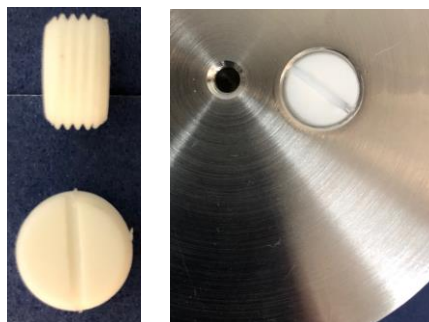
OPTION I: Option one is the more standard side port connect, more commonly used with flexible tubing.



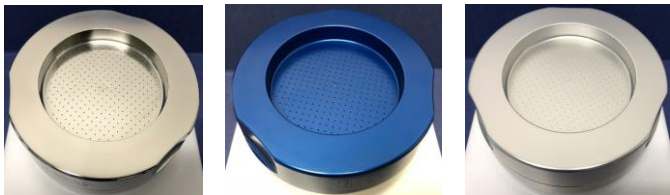
OPTION II: Option two is to use the connection port on the bottom of the RAS. This allows for hard mounting of the RAS using the sanitary fitting and clamp, to clamp it to rigid piping with a sanitary connector end.



PORT PLUG: The supplied threaded plug shown is included with the RAS, and can be removed and used as desired to plug the unused connector port (Plug shown in bottom connector port).



3.2.2 Optional Components

Fig. #	Item Description
1 Extra Inlet Cover(s) (28.3 or 100 LPM, Aluminum or Stainless Steel)	
2 Portable Printer Kit: Portable Printer (1), Power Adapter (1), Ethernet to RJ11 Adapter Cord (1), Label Rolls (3)	
3 Horizontal Flow Inlet (w/3 O-Rings)	
4 Remote Exhaust Kit (w/5 Feet of Tubing)	
5 Additional RAS Sampler	
6 Remote Sampling Adapter (Comes with or w/o tubing)	
7 Inlet Cover Lid	

NOTE: See Appendix C for description/use of R100 Optional Components

3.2.3 Component Packaging

General Description

The R100 comes packaged in an a custom foam box insert (Fig. 1). The foam has custom cut outs for the included components, R100 Controller, RAS, as well as some additional accessories, which will safely hold for transport, and shipping. If numerous optional accessories are ordered, the additional components may be delivered in an oversized box, along with the R100 Package, or a separate extra box, if they do not all fit in one package. See Appendix F for full packaging details.

R100 Controller and RAS Sampler Component Tray and Spacer Loading

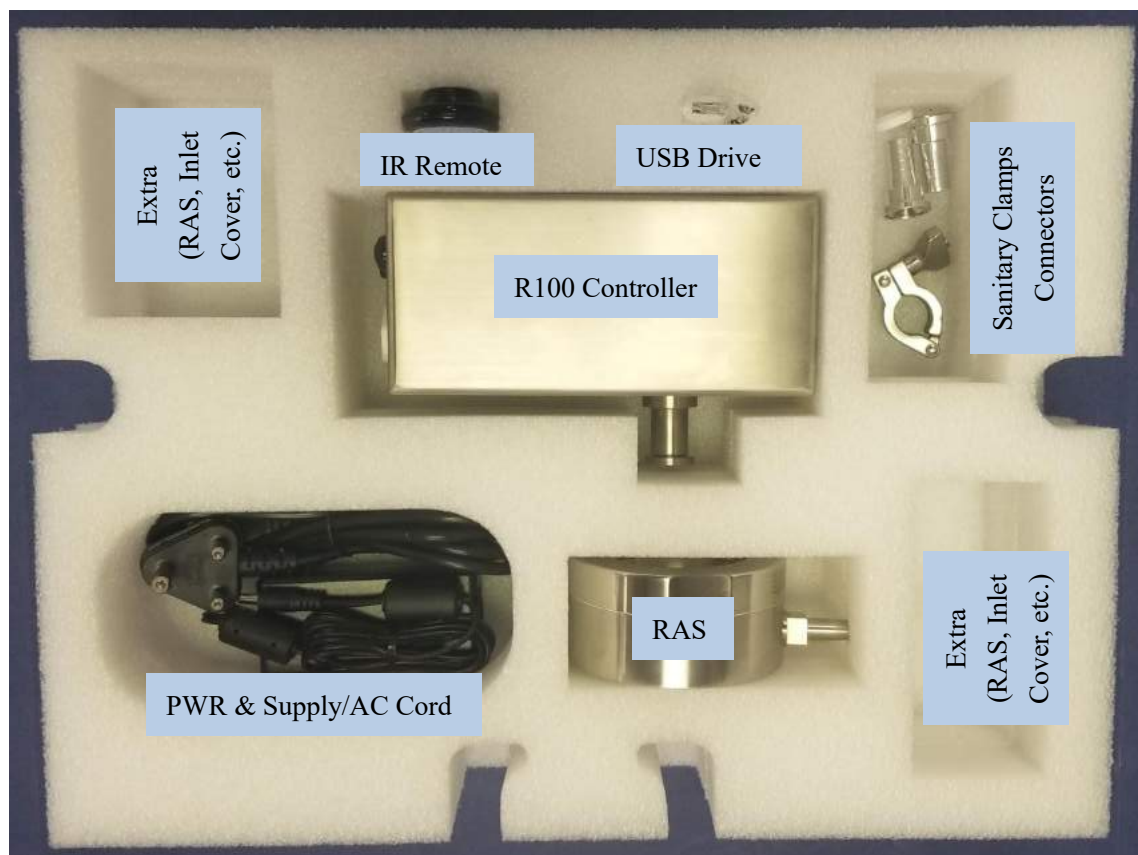


Fig. 1 - R100 Component Tray

Section 4 Installation



English

Danger

Only qualified personnel should perform the tasks specified in this section.

Français

Danger

Le personnel seulement qualifié devrait exécuter les tâches spécifiées dans cette section.

4.1 Wiring safety information

Follow all warnings and notes when making wiring connections to the instrument (Safety information on page 8).



English

DANGER

Electric shock hazard. Always disconnect power to the instrument when making electrical connections.

Français

DANGER

Un choc électrique risque. Toujours couper l'alimentation de l'instrument lors des branchements électriques.

4.2 Electrostatic discharge (ESD) considerations



Important Note:

To minimize hazards and ESD risks, maintenance procedures not requiring power to the R100 should be performed with power removed. Delicate internal electronic components can be damaged by static electricity, resulting in degraded instrument performance or eventual failure.

Note Importante:

Pour minimiser les dangers et les risques de l'EDD, les procédures d'entretien non nécessitant une alimentation à la R100 devrait être exécuté avec la puissance retirés. Interne sensible composants électroniques, peuvent être endommagés par l'électricité statique, résultant en instrument une dégradation des performances ou de l'échec éventuel.

The manufacturer recommends taking the following steps to prevent ESD damage to your instrument:

- Before touching any instrument electronic components (such as printed circuit cards and the components on them) discharge static electricity from the body. To discharge static electricity, touch an earth-grounded metal surface such as the chassis of an instrument, or a metal conduit or pipe.
- To reduce static build-up, avoid excessive movement. Transport static-sensitive components in anti-static containers or packaging.
- To discharge static electricity from the body and keep it discharged, wear a wrist strap connected by a wire to earth ground.
- Handle all static-sensitive components in a static-safe area. If possible, use anti-static floor pads and work bench pads.

4.3 Electrical/Data Connections



English

DANGER

Electric shock hazard. Always disconnect power to the instrument when making electrical connections.

Français

DANGER

Un choc électrique risque. Toujours couper l'alimentation de l'instrument lors des branchements électriques.

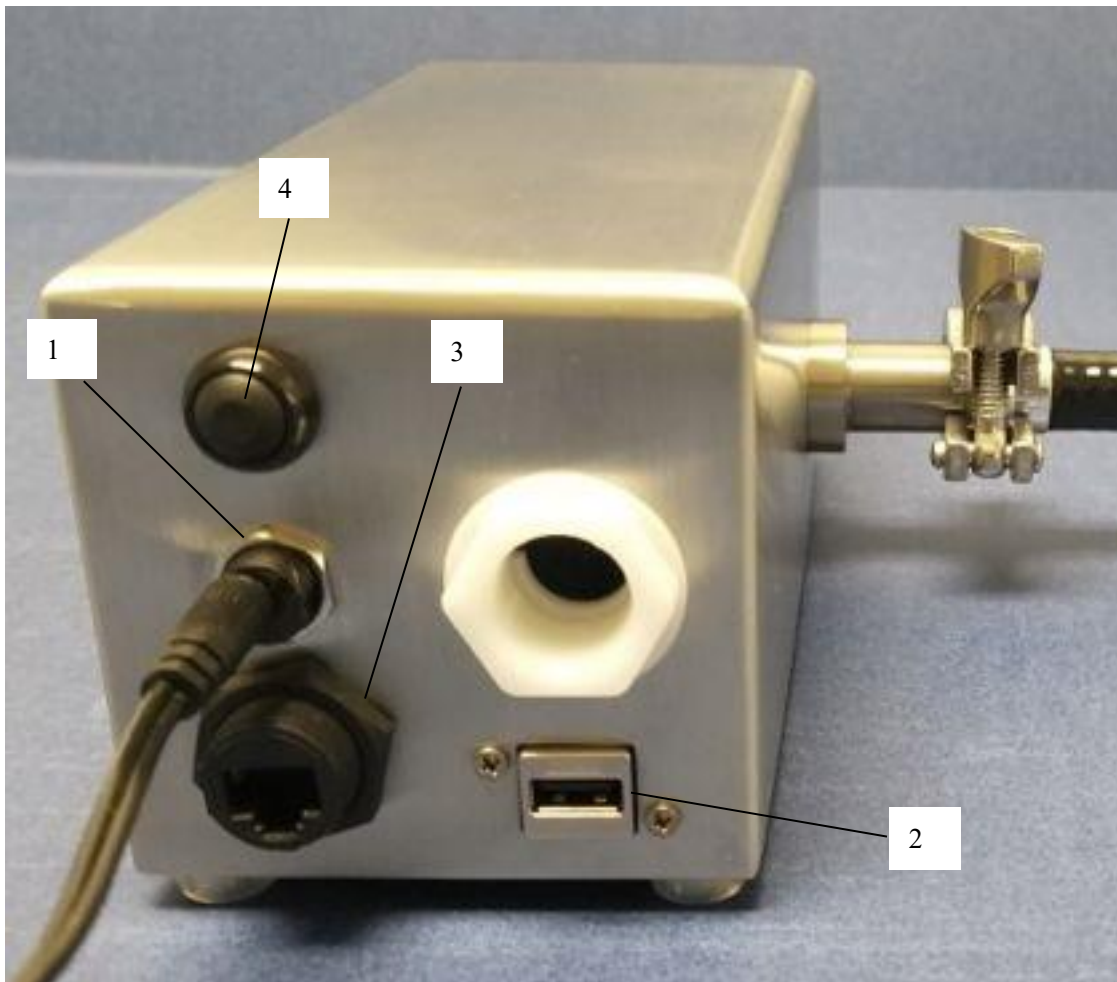


Fig 4.3.1
R100 Side View

Connections:

1. DC Input Port: AC/DC Power Supply (Power Connected Operation)
2. USB Port: Data Output to USB stick, firmware updates
3. Ethernet Port: Calibration, Optional Printer Connection, Remote PC Operations
4. Power On/Off Button

Section 5 R100 Description

5.1 R100 Front View

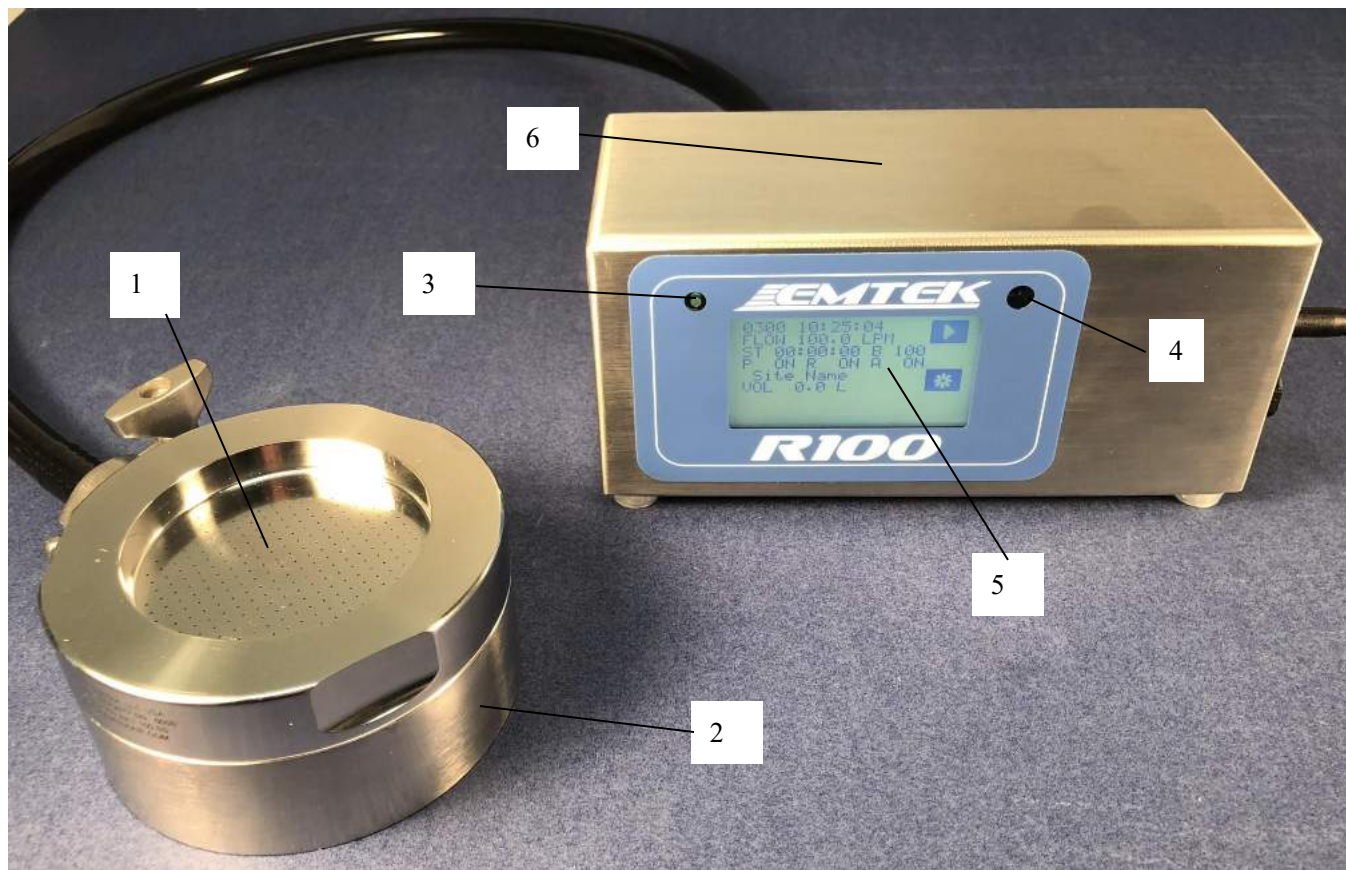


Fig 5.1.1
R100 Front/Side View

1. RAS Inlet Cover (100 LPM in 316SS Shown)
2. RAS Remote Base (316SS Shown)
3. Unit Power ON Indicator Green LED (Power On=Solid, Sample Run=Flashing)
4. IR Remote Receiving Sensor
5. LCD/ Touchscreen Interface
6. 316 Stainless Steel Enclosure

5.2 R100 Rear View

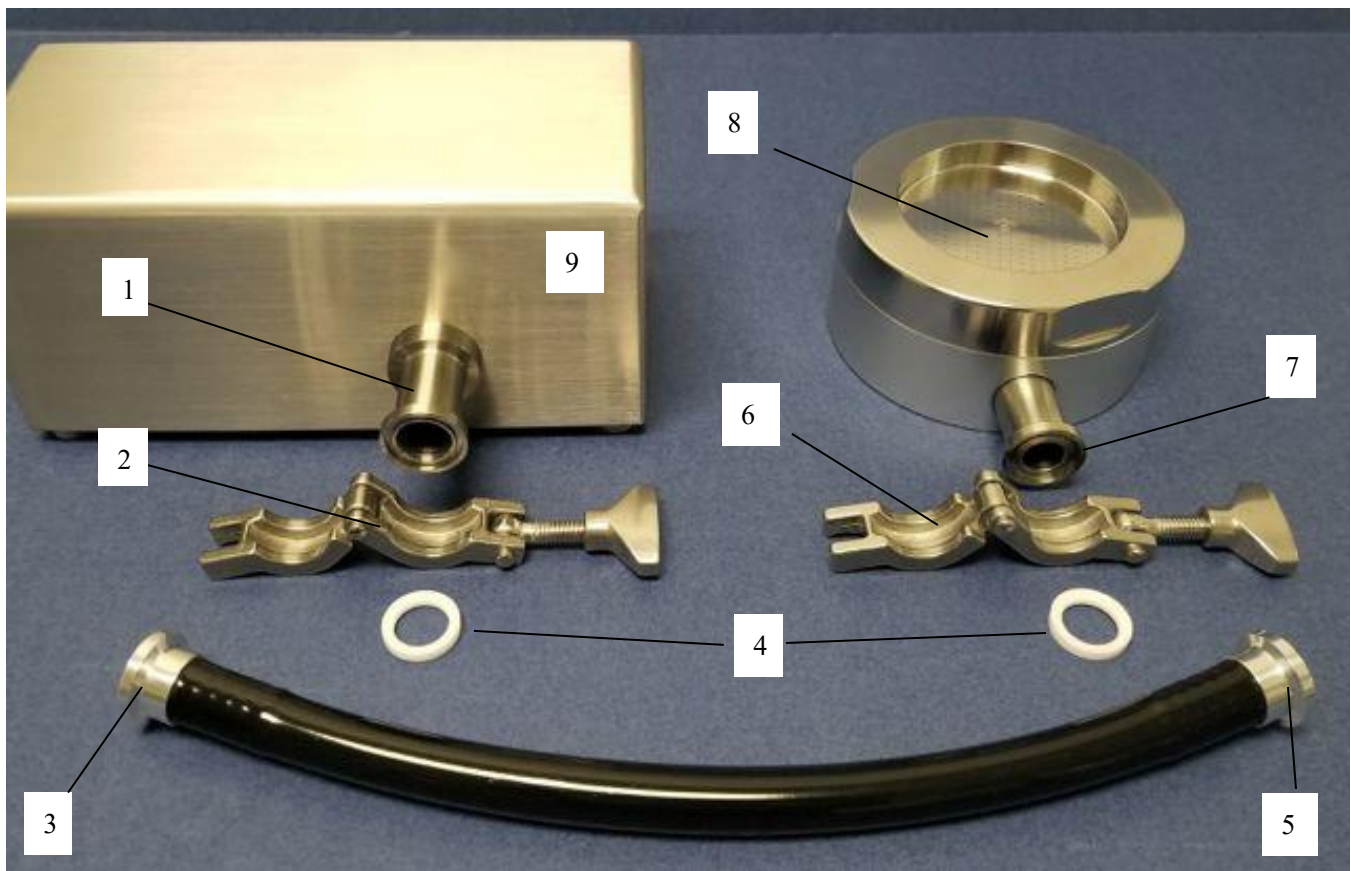


Fig 5.2.1
R100 Rear, RAS Side View, and Standard Components

1. R100 316 SS Sanitary Connector
2. Sanitary Clamp for R100, or RAS
3. 316 SS Sanitary Tubing Connector for R100, or RAS
4. Sanitary Seals
5. 316 SS Sanitary Tubing Connector (Barb for RAS, or R100)
6. Sanitary Clamp for RAS, or R100
7. RAS 316 SS Sanitary Connector
8. RAS Sampler
9. R100 Controller

Section 6 Quick Start Guide

If you are already familiar with the R100 Controller and RAS Sampler, and it is already set up at the desired sampling location, follow these steps to get your controller running:

1. If the R100 is plugged in to its' power supply, press the ON/OFF power button on the right side of the unit (Fig 4.3.1, #4). If not plugged in, plug the primary AC/DC power adapter cable into the power receptacle on the right side of the R100, and then attach to an appropriate AC power supply source that is 100-240 VAC, and 50/60 Hz.
2. Set the date/time if the R100 has been unplugged from DC power, as the date/time is not retained when the unit does not have power supplied to it.
3. Set other required sample run parameters using the touch screen interface. (See Section 7.1)
4. If a label/paper output is desired, ensure that the OPTIONAL printer is attached (Fig 5.2.1, #7), turned on, printer output is ON, and that the unit has an adequate supply of paper/labels (Section 7.8).
5. Follow the appropriate procedure to collect the required samples.

Section 7 Operating Instructions

7.1 Touch Screen Description & Functions

General Parameter Screen Use

Use UP , or DOWN  , and LEFT , or RIGHT , arrow keys to select and set desired options. Select the RETURN  arrow to the cursor to the first parameter on a screen, or to return to the setup screen from numeric, or alpha-numeric keypads. Or, select  to return to the main SETUP screen.

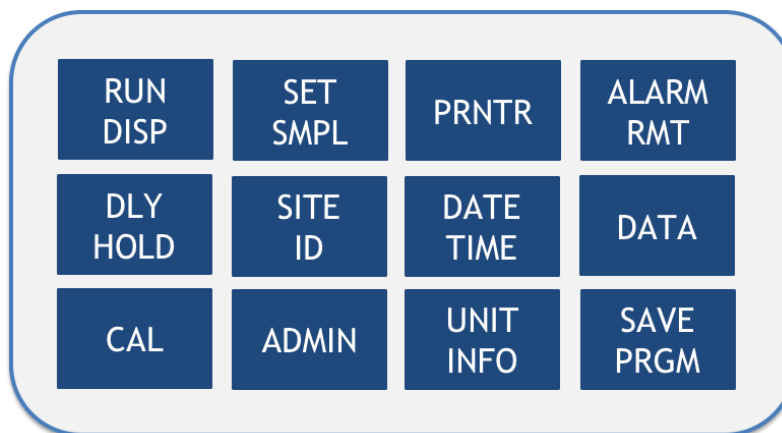
Using the Keypad Function for Entering Site/Sample Descriptions

Some parameter entries, such as Site Description, Save Program, Admin Options, Add Admin or User, Select User, Password, etc., require an alpha-numeric, or numeric entry. In these cases upon activation of the selected parameter, an alpha-numeric or numeric Keypad will appear. Keypad types for the keypad entries are depicted below.

- Selecting “↵” in any of the Keypads saves the entry made and returns the user to parameter screen, or the Password entry screen.
- Selecting the “◀” arrow moves the cursor backwards to clear/change previous entries
Selecting “▲” or “▼” arrows, brings up the previous, or next keypad views.

NOTE: If the touchscreen does not appear to be tracking properly, please follow the Touchscreen Calibration procedure described in section 7.6

7.1.1 SETUP Screen View

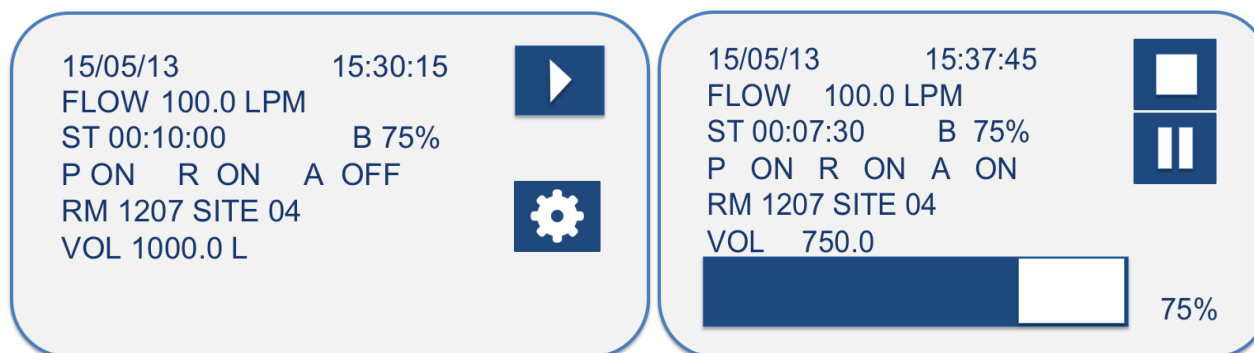


General: The SETUP Screen  will be shown every time the unit is powered up.

All Keys: Allow for selection and access of the specified option screen to view and/or modify those parameters, as described in the following sections.

RUN DISP	Primary display screen shown during sample runs with live data updates for the run (e.g., sample run time, volume collected, current data/time, etc.)
SET SMPL	Screen used to set all sample run parameters. This includes flow rate, volume, sample time, flow units, and volume units.
PRNTR	Turn printer on or off in regard to end of run printing. Set printer roll type, paper or labels.
ALARM RMT	Turn IR Remote function ON/OFF. Set the IR Remote Channel for the unit (1-5). Turn Flow Alarm ON or OFF.
DLY HOLD	Set sample Delay to start, and Test/Hold patterns for the sample run.
SITE ID	Select, Create, or Delete Site Descriptions to be assigned to each run (if desired).
DATE TIME	Set Date and Time Format, as well as current Date and Time.
DATA	Enter the number of samples to output to optional printer, or to USB drive. Clear data runs currently stored on the unit.
CAL	Shows current unit Calibration Due Date. Turn Calibration Due Alarm ON, or OFF.
ADMIN	Add/Delete unit ADMIN account, Add/Delete unit USER Account, Set ADMIN Options for key parameters and Functions. Adjust screen brightness/contrast, and buzzer/keypad beep/flow alarm volume.
UNIT INFO	Unit Serial Number, Equipment Number, Firmware Version
SAVE PRGM	Save specific sampling programs, which include: Sample Flow Rate, selected or Set Volume, Delay/Test/Hold periods, Units for Flow and Volume

7.1.2 RUN DISPLAY (RUN DISP) Screen View



RUN DISPLAY Screen Items

- Line 1:** Current Date and Time (Pre-Set by User)
- Line 2:** FLOW=Selected Flow rate set (before start), then Actual Flow Rate (after start) in Selected Flow Unit of Measure (Liters Per Minute (LPM), or Cubic Feet Per Minute (CFM))
- Line 3:** First parameter field will toggle between Set Sample Run Time (ST), Elapsed Sample Time (S), Delay (D), and Hold (H), if Delay, Test, and Hold times are set. Test periods show as “S” as well.
 ST = Set Sample Run Time (ST) shown before run Start
 S = Elapsed Sample Time (or Test Time) after run start, Delay, or Hold Periods (count up timer)
 D = Elapsed Delay time after run is initiated (count down)
 H = Elapsed Hold time after run start (count down)
 B = Indicates whether there is power running to the unit or not (Will always be 100% when the unit is plugged into the power supply, unless there is an accessory battery pack connected).
- Line 4:** ON/OFF Status for Printer (P), IR Remote (R), and Flow Alarm (A)
- Line 5:** Site description selected/entered (17 Characters Max)
- Line 6:** VOL=Selected Volume shown before Start, then volume totalized in selected volume unit of measure (Liters, Cubic Feet, or Cubic Meters) after run start.
Note: Unit will always stop on Selected Volume, whether it is set by Volume, or Sample Time.
- Line 7:** Volume Totalizer Visual Indicator Bar, and run completion percentage ###%

GENERAL:

When a sample run stops based on the set volume being collected, or being manually stopped through the touch screen, IR Remote, or PC Control Option, the RUN DISPLAY will display the average flow/sample rate for the entire run, total sample time, Site Description, total volume collected, as well as retain the current status of the sample progress bar, and volume percentage collected. This sample collection data will remain until the STOP SAMPLE RUN key is pressed a second time if manually stopped, or for the first time if stopped based on set volume collection. The RUN DISPLAY will then show the currently set collection parameters (e.g., for the next run), and display the START SAMPLE RUN key.

KEYS: = Start Sample Run, = Stop Sample Run, =Pause Sample Run
 = Resume Sample Run, =Go to SETUP Screen

7.1.3 SET SAMPLE (SET SMPL) Screen View

FLOW RATE: 100.0
 SELECT VOL: 3000
 VOLUME: 3000
 S TIME: 00:30:00
 FLOW UNITS: LPM
 VOL UNITS: L

Navigation buttons: Up, Down, Left, Right, and a combination Left/Up arrow button.

SET SAMPLE Screen Items

Line 1: FLOW RATE = Select allowed flow rates of:

- 28.3 Liters Per Minute, or 100 Liters Per Minute (LPM)
- 1 Cubic Foot Per Minute (CFM), dependent on flow units selected

Note: No cubic meter flow rate

Line 2: SELECT VOL* = Pick from List of Values (LOV). LOV Values dependent on flow rate.

@ 100 LPM: 250, 500, 1000, 2000, 3000 Liters (L), 0.25, 0.5, 1, 2, or 3 Cubic Meters (CM), 10, 35, 60, 120 Cubic Feet (CF).

@ 28.3 LPM: 3396 added to liter volume options

NOTE: The selected value will be loaded in to the VOLUME field as well, as this is the key field that will control the desired collection volume.

Line 3: VOLUME: Offers a numeric Keypad to enter a specific volume. This field is the primary field for the requested volume that will be taken by the unit. The SELECT VOL field will not be updated with the manually entered volume, it will show N/A.

Maximum Volume Allowed: @ 28.3 = 3396 L, @ 100 LPM = 3000 L, or 3 Cubic Meters

VOLUME: _ _ _ _

7	8	9	0
4	5	6	Left Arrow
1	2	3	Left/Up Arrow

VOLUME: Can be entered in 1, 2, 3, or 4 characters, from left to right.

Example: 1 _ _ _ , 10 _ _ , 100 _ , or 1000 liters.

Line 4: SET TIME: Offers a numeric Keypad to enter a specific sample time.
Maximum Time Allowed: @ 28.3 = 02:00:00, @ 100 LPM = 00:30:00

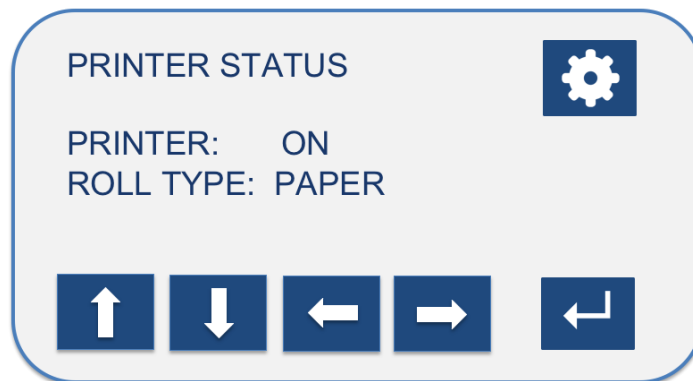
TIME: __:__:__			
7	8	9	0
4	5	6	←
1	2	3	↵

S TIME: (Sample Time) is entered as HH:MM:SS, with all fields requiring completion.
Example: For a one hour and 30-minute run time, enter: 01:30:00

Line 5: FLOW UNITS = Pick from LOV: Liters Per Minute (LPM), or Cubic Feet/Minute (CFM)

Line 6: VOL UNITS = Pick from LOV: Liters, Cubic Meters, or Cubic Feet (shown as L, CM, or CF on Run/Display Screen)

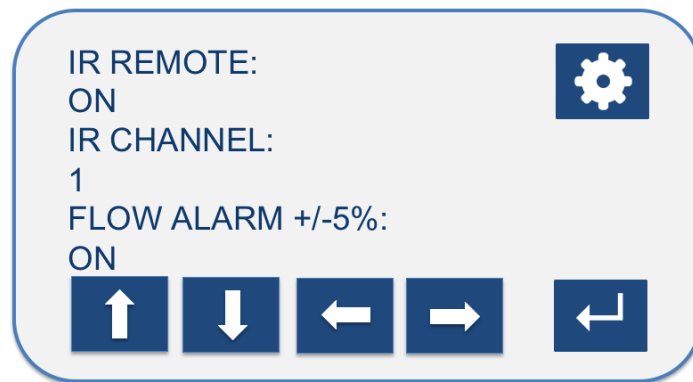
7.1.4 PRINTER (PRNTR) Screen View



PRINTER Screen Items

- Line 1:** Turn print function ON/OFF to output after sample run ends.
- Line 2:** Set printer material type to PAPER or LABEL. Select LABEL for black mark detection labels, or PAPER for paper rolls, or linerless labels (no backing/no perforations).

7.1.5 FLOW ALARM & REMOTE (ALARM RMT) Screen



ALARM & REMOTE Screen Items

- NOTE:** Through ADMIN OPTIONS, the unit administrator(s) control whether or not a user can turn the FLOW ALARM ON or OFF. If ADMIN OPTION for FLOW ALM is ON, the user cannot alter the current setting. If OFF, allows user to change the setting.
- Line 1:** IR REMOTE = Turn IR remote function ON or OFF
- Line 2:** SET IR CHANNEL= Set the IR remote channel 1-5, default of 1
(See section 7.3 for IR Remote operation)
- Line 3:** Turn flow alarm ON or OFF. Flow alarm is a fixed +/-5% set flow.

7.1.6 DELAY, TEST, & HOLD (DLY HOLD) Screen View

Delay, Test, & Hold Screen Options

- Line 1:** DELAY: Numeric Keypad allows use to set a Total Initial Delay to Start up to 23:59:59
- Line 2:** TEST PERIOD : Numeric Keypad allows user to set a Test Period up to allowed active sampling time (02:00:00 at 28.3 LPM and 00:30:00 @ 100 LPM)
- Line 3:** HOLD PERIOD : Numeric keypad allows user to set up to 12:00:00 between Test Periods

DLY HOLD Keypad Views/Entry

DELAY				TEST				HOLD			
DELAY: _:_:._:._				TEST: _:_:._:._				HOLD: _:_:._:._			
7	8	9	0	7	8	9	0	7	8	9	0
4	5	6	◀	4	5	6	◀	4	5	6	◀
1	2	3	↩	1	2	3	↩	1	2	3	↩

ALL: Times shall be entered as HH:MM:SS, with all fields requiring completion.
Example: For a 15-minute hold time, enter: 00:15:00

NOTE: To quickly ZERO out the time (00:00:00) for each parameter, simply select a single numeric character in the first entry field and hit return. This will ZERO out the time for that parameter.

7.1.7 SITE DESCRIPTION (SITE DESC) Screen View



SELECT SITE DESC:
AIR SITE 1

Delete Desc

Enter New Desc

Navigation buttons: Up, Down, Left, Right, and Enter.

Site Description Screen Options

NOTE: Through ADMIN OPTIONS, the unit administrator(s) control whether or not a user can add or delete a Site Description. If ADMIN OPTION for SITE DESC is ON, the user cannot alter the current setting. If OFF, allows user to change the setting.

Line 1: SELECT SITE DESC = Scroll through entered list of sites entered with left and right arrow keys.

Line 2: **Delete Desc** = DELETE Site Descriptions. If a site description is shown in the SELECT SITE DESC: field, selecting “Delete Desc” will allow you to delete the selected site description. A secondary window will pop up to prompt YES/NO for the deletion.

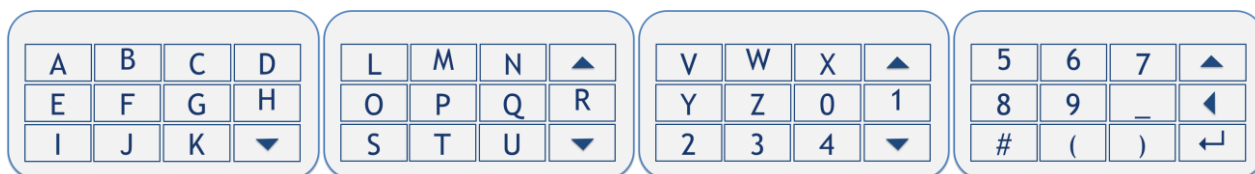


Delete Descript?

YES NO

Line 3: **Enter New Desc** =ENTER Site Descriptions. The following Alpha/Numeric Keypads pop up to allow entry of site descriptions. Maximum site descriptions based on screen size, which is 17 Characters to fit screen views.

SITE ID Keypad Views/Entry



A	B	C	D
E	F	G	H
I	J	K	▼

L	M	N	▲
O	P	Q	R
S	T	U	▼

V	W	X	▲
Y	Z	0	1
2	3	4	▼

5	6	7	▲
8	9	_	◀
#	(	)	↵

NOTE: Create site names by using the available characters on the keypads. Hit return to save the site ID, or program, on the list of values.

7.1.8 DATE TIME Screen View

NOTE: Date and/or Time changes will always require an ADMIN User ID & Password to make these changes. Please see ADMIN > ADMIN OPTIONS, 7.1.11, Line 3, for instructions.

Date and Time Screen Options

Line 1: DATE FORMAT

- mm/dd/yy Example: 05/15/13
- dd/mm/yy Example: 15/05/13
- ddMMMyy Example: 15MAY13

Line 2: DATE = Set Current Date through numeric keypad.

Line 3: TIME BASE= Select 24-hour or 12-Hour Time Base. With 12 hour time base settings, once the time entry is made, enter “0” for “AM”, or “1” for “PM” time reference.

Line 4: TIME = Set Current Time through numeric keypad.

DATE TIME Keypad Views/Entry

DATE: Dates shall be entered as mm/dd/yy format, with all fields requiring completion.
Example: For a current date of 15 September 2013, enter: 09/15/13

TIME: Times shall be entered as HH:MM:SS, with all fields requiring completion.

12-Hour Time Base Example: For a time of 6:15pm, enter: 06:15:00, then “1” (for PM), for 6:15am, enter 06:15:00, then “0” (for AM)

24-Hour Time Base Example: For a time of 6:15pm, enter 18:15:00, for 6:15am, enter 06:15:00

7.1.9 DATA Screen View

#SAMPLE TO OUTPUT
10
OUTPUT: PRINTER
PRINT DATA
CLEAR DATA

Navigation buttons: Up, Down, Left, Right, and Enter.

Data Screen Options

General: DATA STORAGE

The R100 will store up to 500 samples in its internal memory. A warning will occur at power up, which requires acknowledgement, when memory hits 450 samples. The CPU will delete oldest sample runs to add new ones once 500 samples has been stored in the memory or will prevent new runs from being taken once 500 runs have been stored. This is an Admin Control setting option (described further in the Admin Controls Section).

Line 1: #SAMPLES TO OUTPUT: Enter number of stored samples to output from unit memory (enter 1-500) through the numeric keypad.

DATA Keypad Views/Entry

#SAMPLE TO OUTPUT

SMPL: _ _ _

7	8	9	0
4	5	6	◀
1	2	3	↵

#SAMPLES: Enter the number of samples to output from left to right, as follows: 1_ _, 10_, 100

Line 2: OUTPUT: Select output option of USB or Printer.

Line 3: PRINT DATA: When selected will bring up the following confirmation screen to output to the PRINTER (or USB). Select “YES” or “NO” to print (output), the data, or not.



To output to the optional R100 Printer:

- 1) Assure the printer is attached and set up per section 7.5.
- 2) Select PRINTER for OUTPUT type.
- 3) Select PRINT DATA
- 4) Select YES on the Confirmation window.
- 5) The number of samples being printed will be briefly shown. EX: “1..2..3..4..5 of 5”.

To output to a USB stick:

- 1) Insert a USB stick in the USB port on the side of the unit.
- 2) Select USB for OUTPUT type.
- 3) Select PRINT DATA
- 4) Select YES on the Confirmation window.
- 5) The number of samples being output will be briefly shown. EX: “1..2..3..4..5 of 5”.
- 6) Remove USB stick and transfer data to a PC. Data output is CSV format. The data will open in common spreadsheets, such as Microsoft Excel.

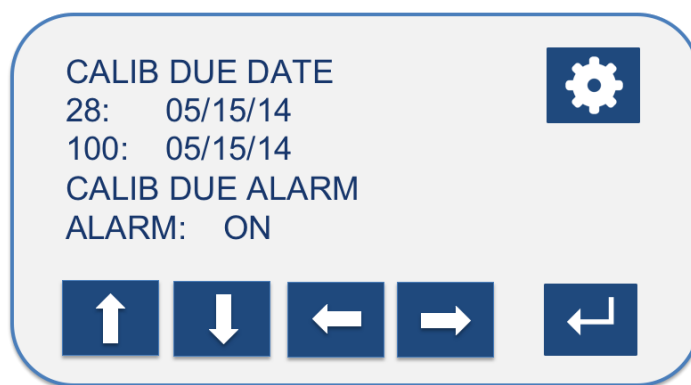
IMPORTANT NOTE: The data cannot be modified and then saved on the R100 unit. Once the data is saved outside of the R100 system, the data integrity is not guaranteed by EMTEK. EMTEK, LLC does not provide external software that is 21 CFR Part 11 compliant. Downloaded sample parameter data must be handled by the user in a compliant manner.

NOTE IMPORTANTE: Les données ne peuvent pas être modifiées et sauvegardées sur l'unité R100. Une fois que les données sont sauvegardées en dehors du système R100, l'intégrité des données n'est pas garantie par EMTEK. EMTEK, LLC ne fournit pas de logiciel externe qui est la norme 21 CFR Part 11. Données de paramétrage de l'échantillon téléchargés doivent être manipulés par l'utilisateur d'une manière conforme.

Line 4: CLEAR DATA: If ON in ADMIN OPTIONS, data cannot be cleared from the unit. If OFF in ADMIN OPTIONS the following confirmation screen will appear when you select CLEAR DATA. Select “YES” or “NO” to delete or retain the data. Selecting “YES” will clear all data currently on the unit.



7.1.10 CALIBRATION (CALIB) Screen View



Calibration Screen Options

Line 1: CALIB DUE DATE: Shows Due Date for Calibration of both the 28.3 and 100 LPM flow rates. Entered through Calibration Software entry and is stored on the unit. Not alterable by user or administrator.

Line 2: CALIB DUE ALARM: If ON, at unit power up, one of two calibration status screens may appear, if within a 14-day window of the calibration due date of the unit. This includes the following:

“**Calibration will expire in ## days**” notice window (Fig 7.1.10.1) will appear if within a 14-day window of the calibration due date. This will count down with each day towards the calibration due date, each time it is powered up. It will actually show a negative day value (e.g., -5 days...), if the unit is operated beyond its calibration due date. To continue to operate the unit, just touch the screen.

NOTICE CAL DUE screen (Fig. 7.1.10.2) will appear, when the calibration due date is met or exceeded. At that point, only an ADMIN will be able to bypass the notice and allow use of the unit. But, at that point the unit should likely be submitted for calibration by an appropriate service group. **NOTE:** This alarm function is controlled by the unit Administrator. It can only be turned OFF if ADMIN OPTION control for the CAL DUE ALM is OFF (requires ADMIN ID and Password).

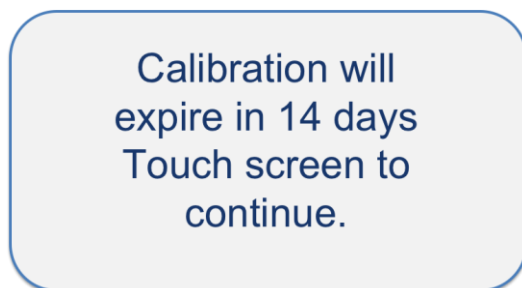


Fig. 7.10.1.1

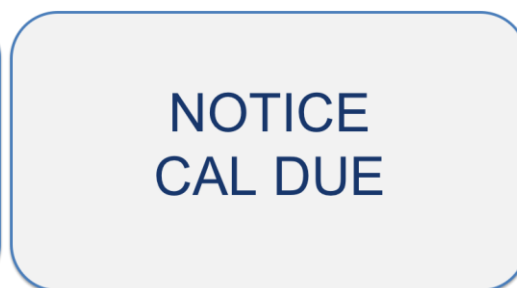
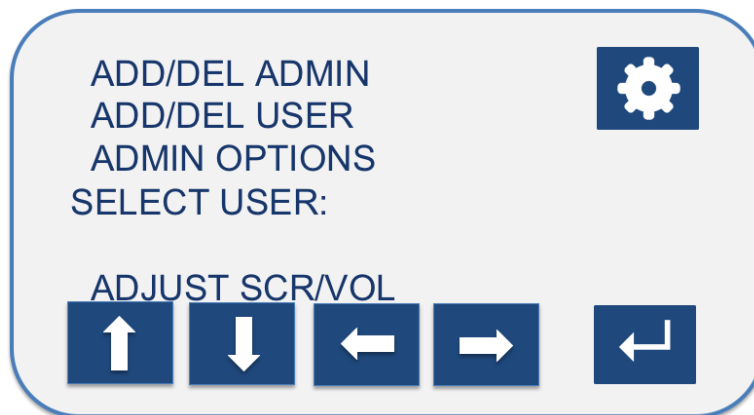


Fig. 7.10.1.2

7.1.11 ADMINISTRATIVE (ADMIN) Screen View



Administrative Screen Options

IMPORTANT NOTE: Each R100 comes with an initial TEMPORARY ADMIN account. This account will allow creation of an ADMIN account by the customer. The TEMPORARY account should be deleted once a new ADMIN account has been established. The temporary account is as follows:

ADMIN ID = EMTEK

ADMIN PASSWORD = 12345_

NOTE IMPORTANTE: Chaque R100 est livré avec un compte admin temporaire initial. Ce compte permettra la création d'un compte d'administrateur par le client. Ce compte doit être supprimé une fois un nouveau compte administrateur a été établi. Le compte provisoire est le suivant:

ADMIN ID = EMTEK

ADMIN MOT DE PASSE = 12345_

LINE 1: ADD/DEL ADMIN: Requires ADMIN ID and Password. Brings up the following screen to Select, Add, or Delete unit Administrator (ADMIN).

Line 1: ADMIN: = Select/View Existing ADMIN accounts using left and right arrow keys.

Line 2: Add Admin = Create a new ADMIN account. Selecting this option brings up a keypad for creation of a new ADMIN account.

Add ADMIN Account Keypad Entry Views/Use

ENTRY: Enter desired **ADMIN ID**, of **4-10 ALPHA/NUMERIC** characters, through the keypad, then press the return key to save, and/or exit the keypad screens. This will bring up the create Password screen.

Create ADMIN Password Keypad Entry View/Use

ENTRY: Enter desired **ADMIN PASSWORD**, of **3-5 NUMERIC** characters, through the keypad, then press the return key to save, and/or exit the keypad screens.

Line 3: Del Admin = Delete the currently viewed ADMIN:. Example as Above: EMTEK

Selecting this option brings up the following confirmation screen. Select “YES” or “NO” to delete, or retain that ADMIN account.

LINE 2: ADD/DEL USER: Requires ADMIN ID and Password. Brings up the following screen to Select, Add, or Delete a USER account.

Line 1: USER: = Select/View Existing USER accounts using left and right arrow keys.

Line 2: Add User = Create a new USER account. Selecting this option brings up a keypad for creation of a new USER account, as follows:

Add USER Account Keypad Views/Entry

ENTRY: Enter desired **USER ID**, of **4-10 ALPHA/NUMERIC** characters, through the keypad, then press the return key to save, and/or exit the keypad screens. This will bring up the create Password screen.

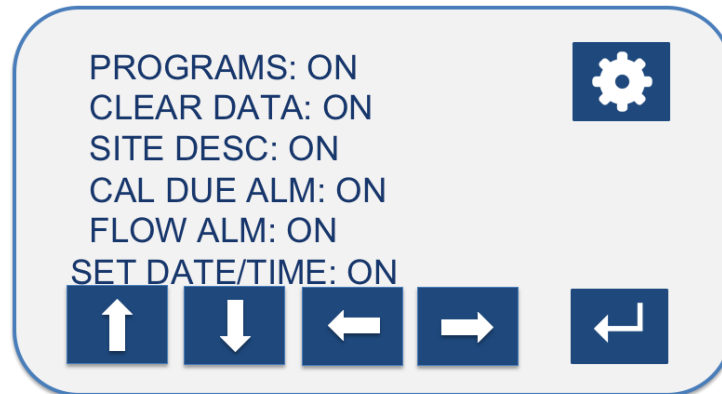
Create USER Password Keypad Entry View/Use

ENTRY: Enter desired **USER PASSWORD**, of **3-5 NUMERIC** characters, through the keypad, then press the return key to save, and/or exit the keypad screens.

Line 3: Del User = Delete the currently viewed USER:. Example as Above: EMTEK

Selecting this option brings up the following confirmation screen. Select “YES” or “NO” to delete, or retain that USER account.

LINE 3: ADMIN OPTIONS: Allows access to ADMIN CONTROL screen. Requires entry of ADMIN ID and Password to access ADMIN CONTROL screen.



Administrative Control Screen Options

Line 1 PROGRAMS: Controls the ability of the USER to create or delete Saved Programs (OFF=User, ON=Admin Only)

Line 2 CLEAR DATA: Controls the ability of the USER to clear stored data (OFF=User, ON=Admin Only).

DATE STORAGE: The R100 will store up to 500 samples in its internal memory. A warning will occur at power up, which requires acknowledgement, when memory hits 450 samples. The CPU will delete oldest sample runs to add new ones once 500 samples has been stored in the memory or will prevent new runs from being taken once 500 runs have been stored if the CLEAR DATA function is ON, preventing data runs from being deleted.

Line 3 SITE DESC: Controls the ability of the USER to add or delete site descriptions (OFF=User, ON=Admin Only)

Line 4 CALIB DUE ALM: Controls the ability of the USER to turn the calibration due alarm ON or OFF (OFF=User, ON=Admin Only). If set to ON by ADMIN will set notification ON on the CAL screen as well.

Line 5 FLOW ALM: Controls the ability of the USER to turn the calibration due alarm ON or OFF (OFF=User, ON=Admin Only)

Line 6 SET DATE/TIME: Controls the ability of the USER to modify the current Date and/or Time on the unit. This function needs to be turned OFF to modify either parameter, and if even set to OFF, an ADMIN will be needed to toggle the selection from OFF to ON to OFF again, to modify either parameter once they have logged out, or powered the unit off, to be able to alter this key parameter.

NOTE: Once the options are set as desired, the R100 must be power cycled (Turned OFF then ON) to log out the ADMIN and lock these functions as set, otherwise they can still be modified (turned ON or OFF) by the user.

LINE 4 **SELECT USER:** Enter an existing USER ID and PASSWORD using pop up key pads. This will assign the entered USER ID to all samples taken with the unit at that time.

Select the RETURN key once you have entered your USER account information.

NOTE: To CLEAR the currently shown USER ID, while on the SELECT USER field, highlighting the current USER, you can use the Left or Right arrow to “Select” another user, and then exit out of the USER and PASSWORD screens, or you can power off the R100.

LINE 5 **ADJUST SCR/VOL:** Brings up the following screen, which allows adjustment BACKLIGHT intensity and CONTRAST (Common Values Shown), as well as unit BUZZER/ALARM.



Line 1: BACKLIGHT: Adjust brightness of screen up or down.

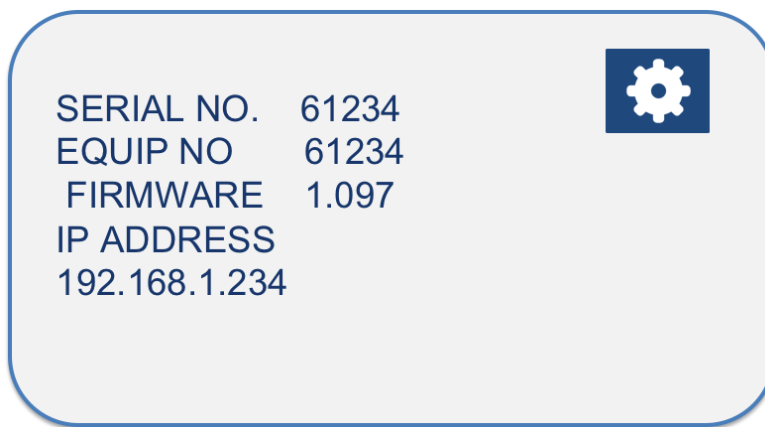
Line 2: CONTRAST: Adjust character contrast to general screen brightness.

Line 3: BUZZER: ON/OFF selection for Keypad “Beeps”, Flow Alarm, End of Run Alarm

Line 4: VOLUME: Adjust volume of Alarm, Buzzer, Beeps (scaled 1-20).

7.1.12 UNIT INFO Screen View

Unit Information Screen Options (view only)

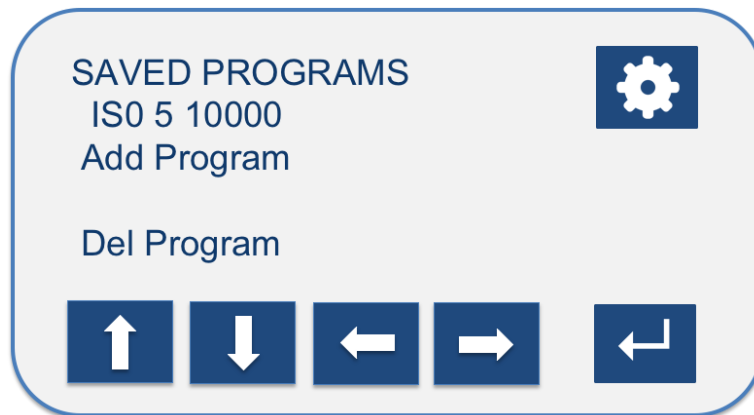


Firmware 1.092 (and later) View

- Line 1:** SERIAL NO. = Unit Serial number (5 Characters, assigned by EMTEK)
- Line 2:** EQUIP NO = Unit equipment number, if desired. (assigned by end user during calibration)
- Line 3:** FIRMWARE = Current Firmware Version of unit (ex: 1.097)
- Line 4/5:** IP Address = Default, or Dynamically Assigned IP Address

General: Select  to return to the main SETUP screen.

7.1.13 SAVE PROGRAM Screen View



Save Program Screen Options

NOTE: Through ADMIN OPTIONS, the unit administrator(s) control(s) whether or not a user can add or delete a program.

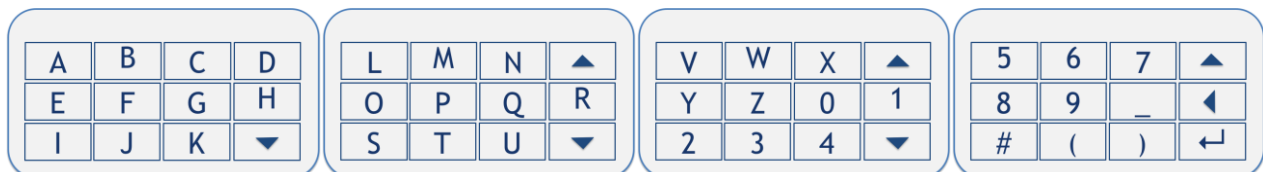
Line 1 SAVED PROGRAMS: User can select a previously added program (or recipe) to use from the list of values.

Line 2 ADD PROGRAM: Capture the current settings (described below) on the unit, under the entered program name. The program name can be no longer than 17 characters in length.

ADD PROGRAM will capture the following parameters currently set on the unit, under the entered Program Name:

- Flow Rate (ex: 100.0 LPM)
- Selected or Set Volume (whether entered by vol or time) (ex: 1000)
- Delay, Test, and Hold periods (ex: D 00:00:15, T 00:01:00, H 00:01:00)
- Units for Flow and Volume (ex: LPM and L)

ADD PROGRAM Keypad Views/Use



NOTE: Create Program names by using the available characters on the keypads. Hit return to save the new program on the list of values.

EXAMPLE PROGRAM: Name: IS08, Flow Rate: 100, Volume: 1000, Delay: 00:00:15,
Units: Flow in LPM, Volume in L

Line 3 **DELETE PROGRAM:** Delete the currently shown program under SAVED PROGRAMS. The following confirmation window will appear. Select “YES” or “NO” to delete or retain the program.



NOTE: Assure that a “blank” program is retained, or created for ad hoc entries.

7.2 Infrared Red (IR) Remote Control



Fig 7.2.1
IR Remote Control

Table 7.2.1 Functions of Remote Control
Operation of 1 to 5 R100 Units

Button	Name	Description	Unit IR Setting #
▶	Sample On / Pause	Initiate / Pause / Resume sample period	Selected
■	Sample Abort/End	End or Abort sample period	Selected
1	Unit 1	Identifies Unit 1 for On/Off and Pause/Resume Functions	1
2	Unit 2	Identifies Unit 2 for On/Off and Pause/Resume Functions	2
3	Unit 3	Identifies Unit 3 for On/Off and Pause/Resume Functions	3
4	Unit 4	Identifies Unit 4 for On/Off and Pause/Resume Functions	4
5	Unit 5	Identifies Unit 5 for On/Off and Pause/Resume Functions	5

7.2.1 Loading the Batteries into the Remote Control

1. Remove the battery cover.
2. Insert two AAA batteries. Ensure that the poles (+ and -) are correctly positioned.
3. Replace the battery cover.

7.2.2 Operating the R100 with the Remote Control

1. Set the IR Channel on the R100 (under ALARM RMT) to the desired ID (1-5). (See Section 7.1.5)
2. To start the sampling period, press the Start  key of the unit to be operated (1-5).
3. To pause the sampling period, press the  key while the unit is sampling.
4. To resume the sampling period, press the  key and the sample period resumes.
5. To stop the sampling period, press the  key.

7.3 Flow Alarm & Hard Blower Shutdown

- 7.3.1 AIR FLOW ALARM 5%:** The alarm **may** be turned “ON” or “OFF”. If the alarm is “ON” during a sample run, and the flow rate that is 5% higher or lower than the set flow rate (e.g., 28.3 or 100 LPM $\pm 5\%$, or 1 CFM) for more than ten seconds, an alarm screen appears stating a Flow Alarm condition exists, and requires an acknowledgement by pressing the screen, which should be made after the unit is assessed for restrictions (something blocking the inlet, or exhaust), and corrected. Otherwise, the alarm will reoccur within 10-seconds of the acknowledgment.

NOTE: The total time of the last Flow Alarm for the run will be captured in the data for the run, and output on the optional printer output, or USB (or PC) output.



Fig 7.3.1-Flow Alarm Screen

- 7.3.2 HARD BLOWER SHUTDOWN** This function **may not** be turned “ON” or “OFF”. When the voltage requirement substantially exceeds that calibrated for the current flow rate, such as if the inlet, or outlet of the unit are substantially occluded, and the blower greatly exceeds the “normal” voltage requirement required, the blower will shut down. The unit may be restarted, but the reason for the event should be investigated, and remediated, if possible.

7.4 Optional Thermal Paper/Label Printer Operation



Fig. 7.8 Optional Thermal Paper/Label Printer Kit

7.4.1 Loading Printer Paper/Labels

The R100 may be used with an optional thermal printer. The printer has the option for normal thermal paper operation or can be utilized with specified thermal labels.

Important Note: To prevent damage to the print head, the printer should never be operated without paper/labels. If the unit must be operated without paper/labels in the printer, set the Print Mode to Off.

Important Note: Paper used in this printer is temperature-sensitive on one side and must go into the printer as explained in the instructions. Do not substitute other types of paper.

Important Note: Due to the paper/label properties, it is not compatible with or intended for permanent data recording/archival.

Important: Pour éviter d'endommager la tête d'impression, l'imprimante ne doit jamais être utilisé sans papier / étiquettes. Si l'appareil doit fonctionner sans papier / étiquettes dans l'imprimante, définir le mode d'impression sur Off.

Note importante: Le papier utilisé dans cette imprimante est sensible à la température d'un côté et doit aller dans l'imprimante comme indiqué dans les instructions. Ne pas se substituer à d'autres types de papier.

Remarque importante: En raison des propriétés du papier / de l'étiquette, il n'est pas compatible avec ou destinés à des données permanentes d'enregistrement / archives.

To install a roll of printer paper/labels (see Fig 7.4.1):

1. View the printer from the front with printer labeling oriented normally for reading.
2. Pull up the handle in the top center of the “clear” paper cover until a click is heard, which releases the door mechanism.
3. Lift the door up and back (remove the core from the previous roll if applicable).
4. Install the new paper, or label roll so the paper feeds from the bottom of the roll.
5. Hold the end of the label or paper roll forward while closing the printer door, until it clicks into place, locking it shut.
6. Alignment for Paper or Label:
 - 6a. If using black mark detection labels, position the middle of the black mark near the printers serrated cutting edges on the printers door and case. You can manually pull the paper forward, or with the printer turned on, hold down the power button to advance or feed the labels.
NOTE: Select and use the “LABEL” setting for “ROLL TYPE” in the R100 Printer Settings.
 - 6b. If paper, or label stock without backing is used, no specific label alignment is required.
NOTE: Select and use the “PAPER” for “ROLL TYPE” in the R100 Printer Settings.
7. Tear the excess paper, or label stock off the printer by pulling it forward against the printers serrated edge.
8. The paper or label stock is loaded and the printer is ready for use.

Note: If the paper does not feed out or no image appears on the paper after a print command has been sent, perform the described steps, but check the orientation of the paper roll in the printer assembly. If the battery power is low, the print output will be become very faint. Plug the printer into its power supply/charger if this occurs.

Fig 7.4.1 Loading Paper, or Label Roll in Thermal Printer



Attaching the Ethernet-to-RJ11 Communication Cable Between R100 & Printer



Attach Ethernet Plug End to R100 Ethernet Port



Attach RJ11 Connector End to P100 Printer Port & Pull Cable into Cable Pass Through Slot

NOTE: The printer batteries must be partially charged to be able to run the unit while charging, if desired.
The charger port is next to the RJ11 port on the printer

To Turn on the Printer:

Press (DO NOT HOLD) the green power button. A green LED will turn on. It should be a solid green light. If it is flashing, or does not come on, the battery is low. Plug it into its power supply and charge for 2-3 hours before use.



To Feed the Label, or Paper Stock:

With the printer power on, hold down the power button until the label/paper stock feed as far as desired.

7.5 Replacing the HEPA Filter

IMPORTANT NOTE: To replace the HEPA filter, contact EMTEK, or your local area service representative. Only certified service technicians should perform a filter replacement.

NOTE IMPORTANTE: Pour remplacer le filtre HEPA, contactez EMTEK, ou votre représentant du service local. Seuls les techniciens de maintenance certifié doit effectuer un remplacement du filtre.

HEPA FILTER: The R100 is equipped with a HEPA filter exhaust. It is recommended to replace the HEPA filter every 12-36 months as part of periodic maintenance.

7.6 Touch Screen Sensor Calibration

The touch screen on the R100 is equipped with a calibration program. To perform the calibration, hold down the unit primary power button for approximately 6 seconds. The touch screen calibration screen should appear. Immediately release the power button at that point. The screen will show the first calibration point at the upper left hand side of the screen. Touch your index fingertip to each calibration point that appears one at a time, in the approximate locations shown in Fig 7.7.1, until the next one appears. There will be a series of 15 calibration points that appear (in the general locations shown below). Once the final calibration point is touched, the unit SET SAMPLE screen will appear and the calibration will be completed. If the touch screen calibration does not seem accurate, follow the calibration process again. Each operator may perform this function at the beginning of a sampling session if desired, to meet their practices.



Fig 7.7.1
Touch Screen Calibration

Section 8 Network Operation of the R100

The Ethernet port is provided to allow for the Calibration of the unit via an external Calibration Software Program. Contact EMTEK, LLC for more information regarding the Calibration Software Program.

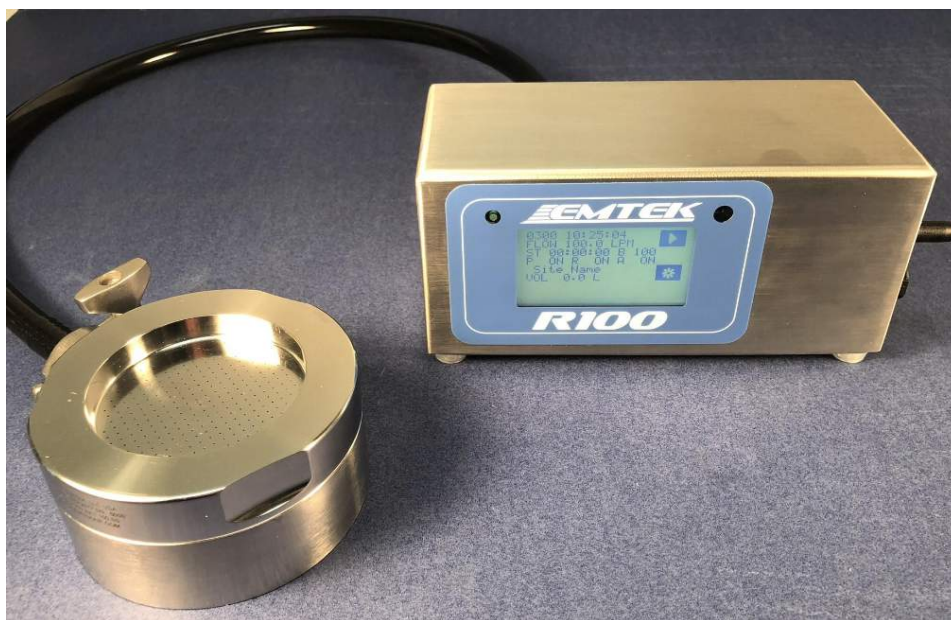
The R100 is equipped with an Ethernet 10Base-T/100Base-T Port that will allow for the P100 PC CONTROL SOFTWARE program to view or extract the Sample Run Data (Run Data), and/or operate the R100 units connected to the Ethernet. The Sample Run Data can be downloaded or viewed but cannot be modified while within the unit's memory. See the P100 PC CONTROL SOFTWARE Procedure included on the USB drive that shipped with the R100 Package.

Beginning with Firmware Version 1.097, the R100 also includes Mapped Modbus Registers (16-bit) to allow communication, and unit operation, through customers Facility Monitoring Systems (FMS). EMTEK does not write the drivers required to communicate with FMS software, but have provided the Modbus Registers on the included USB drive.

Appendix A: General Sampling with the R100

PURPOSE

To describe the procedure to monitor for viable airborne bacteria with the R100 Remote Microbial Air Sampler from EMTEK, LLC.



A.1 R100 Operating Principles

A 90 mm agar-based test plate is placed on the adjustable stage of the externally attached R100 Remote Air Sampler (RAS), underneath the inlet cover assembly. The required plate height is set with the aid of the adjustable stage and media distance indicator on the inside top of the inlet lid. The required sample volume or time period is set on the R100 set up screen and the testing period is initiated. During testing, the vacuum source of the R100 draws 28.3 LPM (1 CFM), or 100 LPM into the R100 through the RAS's sample inlet. Airborne bacteria in the sampled volume of air become impinged (captured) on the test plate. The sampled air volume is then drawn through CPU controlled flow system. The sampled air volume then passes through a 0.2 micron HEPA filter, as is exhausted at the rear of the unit. An additional option allows for attachment of remote exhaust tubing to move the exhaust well away from the test location. Upon completion of the test period, the test plate is removed from the R100 RAS and is incubated for a designated time period at a specified temperature. Following the required incubation period, the number of bacterial Colony Forming Units (CFU) are enumerated. The density of air borne bacteria per volume of air tested can then determined.

A.2 Materials

- EMTEK R100 Air Sampler, RAS, and power supply, Calibrated for operation at 28.3 LPM (1 CFM), or 100 LPM with applicable inlet cover.

NOTE: If remote exhaust tubing will be used with the R100, it is ideal that the unit is calibrated with the exhaust tubing in place.

- Standard 90 mm TSA Agar Test Plates
- 30-35°C and/or 20-25°C Incubators (or other appropriate temperature).
- Gloves (Sterile or Clean)
- Low Particulate Shedding Wipes (e.g., Wipe All, Gamma Wipes or equivalent/better)
- Disinfectants (e.g., Quaternary Ammonium Compounds, 70% 0.2µm Filtered or sterilized alcohol)
- Lab Marker and/or Pre-Printed Labels
- Adhesive Tape

A.3 Maintenance Inspection

To assure appropriate operation of the R100 sampling assembly, prior to each days' use, sampling personnel should inspect the unit for any obvious physical defect. This inspection shall include but not be limited to a visual inspection of the sample inlet cover inlet holes to assure that they are free of occlusions to assure proper sample flow. If any maintenance need be performed, contact appropriate service or repair personnel.

IMPORTANT SAFETY PRECAUTIONS!!



English

TO MINIMIZE THE CHANCE OF ELECTRICAL HAZARD, assure that the AC/DC power supply cord is not plugged in during sanitization.

DO NOT REMOVE THE PANELS or COVERS of the R100 to attempt any repairs. Contact EMTEK, LLC or other qualified service personnel if the unit malfunctions.

DO NOT SUBMERSE the R100 in any liquids!

USE SUPPLIED PROTECTIVE PLUGS for Ethernet, USB, and Blower inlet ports.

TAKE ALL OTHER STANDARD ELECTRICAL SAFETY PRECAUTIONS when operating the R100 Air Sampler.

Français

AFIN DE RÉDUIRE LES RISQUES DE RISQUE ÉLECTRIQUE, s'assurer que le cordon d'alimentation AC / DC n'est pas branché au cours de désinfection.

Ne pas retirer les panneaux ou le capot de la R100 pour tenter une réparation. Contacter EMTEK, LLC ou autres membres du personnel d'entretien qualifié en cas de dysfonctionnement de l'appareil.

Ne plonger le R100 dans les liquides!

Utiliser des bouchons de protection fourni pour Ethernet, USB et ports d'entrée du ventilateur.

Prenez tous les autres précautions de sécurité électrique standard en mode de l'échantillonneur d'air R100.

A.4 R100 Sampler Assembly Set-Up and Testing

NOTES:

Before sampling with the R100:

- Perform the sanitization procedure in Appendix B.
- The R100 must be calibrated as a system with the desired configuration (28.3 LPM (1CFM) or 100 LPM inlet cover), and the length (and ID) of tubing it will used with. Both the 28.3 LPM and 100 LPM sample rates can be calibrated on each unit.

1. R100 Sampling Assembly Set-Up and Testing



- 1.1 Upon completion of sanitization per Appendix B (If applicable), place the R100 Controller at the desired location for remote operation of the RAS.
- 1.2 Place the RAS at the desired sampling location, within the constraints of the vacuum tubing limitations between the R100 Controller and the RAS, as follows:
 - 1.2.1 For sampling at 28.3 LPM (1 CFM), the tubing length may be up to 50 Feet (15 Meters).
 - 1.2.1.1 Tubing Interior Diameter (ID) can be either 0.500" or 0.375" ID when sampling at 28.3 LPM.

1.2.2 For sampling at 100 LPM, the tubing length may be up to 10 Feet (3 Meters).

1.2.2.1 Tubing used between the R100 and RAS must have a 0.500" ID, as supplied by EMTEK. Smaller ID tubing will be too restrictive to achieve the desired flow rate at the RAS.

1.3 Connect the tubing to the R100 and the RAS using the supplied sanitary connector fittings, seals, and clamps, as shown in the following examples for flexible tubing (Fig 1) and rigid tubing (Fig).

Fig 1 - FLEXIBLE TUBING (RAS Side Connection Port Used)

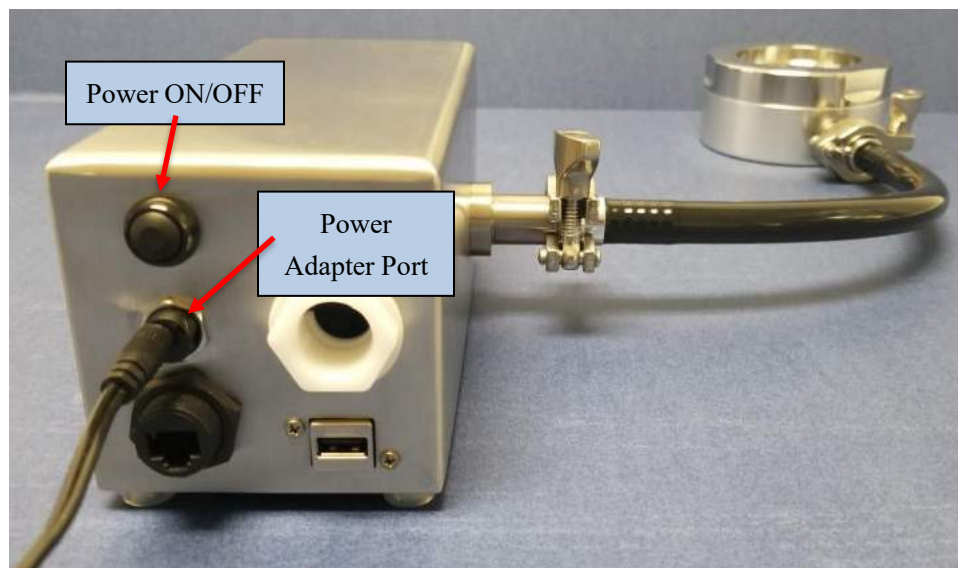


Fig 2 -RIGID TUBING (RAS Bottom Connection Port Used)



1.4 Initiate unit power as follows:

1.4.1 Plug in the DC power supply and connect it to the R100 Controller.



1.4.2 Press the unit power ON/OFF button to power up the R100.

1.4.3 Set the current Date/Time on the R100 (see Section 7.1.8).

1.5 R100 RAS Media Stage Adjustment:

1.5.1 Adjust the media stage (FIG A) by turning it clockwise to lower, or counter clockwise to raise the stage, to achieve the desired stage height.

1.5.1.1 The stage should be lowered or raised to a point that the distance gauge, located on the interior center surface of the R100 RAS inlet cover (FIG B), makes a mark on the center of the surface of a test media plate (FIG C) that looks like FIG D. If the media stage is too high, you will see a mark on the media surface similar to FIG E (media crushed). If the media stage is too low, you will not see a mark on the media surface, as in FIG F. It may take an additional test plate, and a little trial and error to achieve the proper height for sampling on each testing day.



FIG A

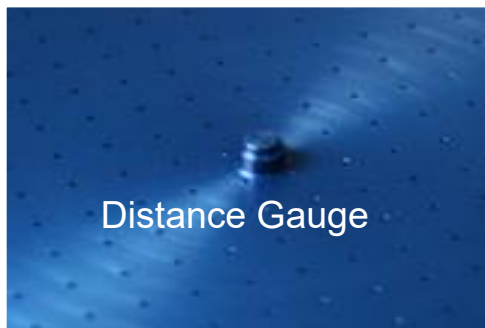


FIG B



FIG C



FIG D



FIG E

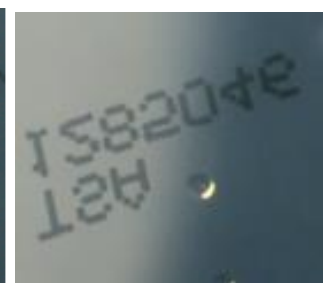


FIG F

1.5.2 If the R100 RAS and inlet cover have been chemically sanitized, ensure residual disinfectant and particulate matter from cleaning and set up are removed from the inlet lid and sample chamber by drying with a clean or sterile wipe and purging the unit prior to initiating testing.

1.5.2.1 With the inlet lid in place and no media on the RAS stage, start the R100 and run the R100 for 1-2 minutes (see Section 7).

1.5.2.2 Check to ensure that the RAS inlet cover is physically dry. Run the unit additionally, as necessary, until visibly dry.

1.6 Begin testing by following the steps below:

1.6.1 Set the sample parameters on the R100 to sample for the desired flow rate and sample volume/sample time (see Section 7).

NOTE: An initial sample delay can be set to allow for clearance of the area by personnel prior to the start of sampling. A test/hold function is also available as well as IR remote control (see Section 7).

1.6.2 Aseptically place the test plate (i.e., 90 mm TSA plate) on the media stage as follows:

NOTE: Gloved hands should be cleaned with secondary disinfectant and allowed to dry immediately prior to performing these steps.

- 1.6.3 Remove the RAS sample inlet-cover by rotating it counter clockwise (Fig A to Fig B) and then raise the inlet cover just high enough to place the test plate on the media stage and remove its lid (Fig C). Without inverting, place the lid of the test plate face down on a pre-sanitized surface next to the R100 (Fig D).



Fig A



Fig B



Fig C



Fig D

NOTE: Removing and holding the inlet cover only a few inches directly over the test plate holder will minimize the chance of contaminants settling on the sanitized components under the inlet cover and on the test plate during this manipulation.

- 1.6.4 Place the inlet-cover down over the test plate and rotate clockwise to lock it onto the inlet cover base (Fig E). Assure that the inlet cover is properly locked and seated on the inlet base.

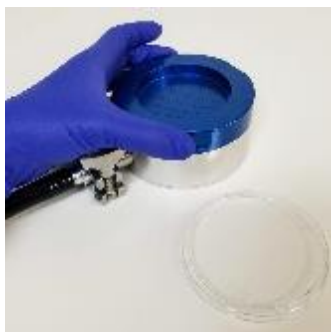


Fig E

1.7 Starting the Testing Period:

- 1.7.1 From the RUN DISPLAY screen, press the Start button on the R100 or IR remote control to begin the test cycle.
- 1.7.2 If desired, the test period can be paused/resumed by pressing the pause/resume key on the R100 or IR remote control at any time during the testing period.

1.8 Ending the Testing Period:

- 1.8.1 When the required volume is attained the blower motor automatically shuts off. If desired the test period can be terminated by pressing the Stop key on the R100, or on the IR remote.
- 1.8.2 If desired, the test period can be Pause/Resume by pressing the Pause/Resume key on the R100 or IR remote control at any time during the testing period.

1.9 Aseptically remove the test plate as follows:

NOTE: Gloved hands should be rinsed with secondary disinfectant and allowed to dry immediately prior to performing these steps.

- 1.9.1 Remove the inlet cover by turning it counter clockwise to unlock it (Fig A). Hold the inlet cover above the test plate with one hand (Fig B), and with the other hand replace the lid of the test plate (Fig C). Be careful not to touch the inside of the lid or the agar surface. Do not move your hand over the exposed surface of the test plate. Allow the lid to lead your hand over the test plate as you replace it.



Fig A



Fig B



Fig C

- 1.9.2 Remove the test plate, with the lid in place (Fig A-Fig B), from the base plate holder and replace the RAS inlet cover (Fig C).

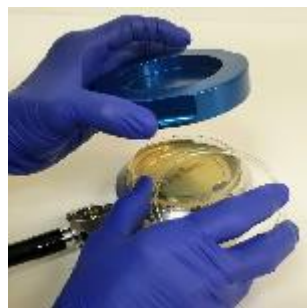


Fig A



Fig B

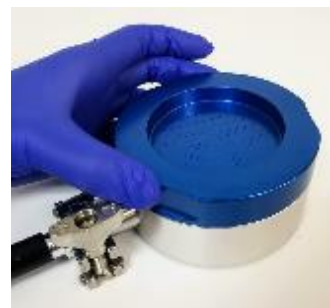


Fig C

- 1.9.3 Secure the test plate lid to the test plate with tape.

1.9.4 Carefully inspect the test plate:

- 1.9.4.1 Without taking the lid off the test plate, assure that impingement marks are present on the agar surface. This should look like a grid pattern of impingement marks that matches that of the 300 hole inlet cover (Fig A)



Fig A

- 1.9.4.2 If impingement marks are not present, the sample/test may be considered invalid.

NOTE: Although not overly common, due to excessive moisture of a test plate, impingement marks, may be “erased” from the agar surface. Ensure that plates with excessive moisture are not used to avoid this situation.

- 1.9.5 Assure all applicable information is recorded on the test plate, as required. Upon completion of the test period, a printout (label or Paper) may be generated from the optional thermal printer with the sample parameter information (e.g., Sample Start/Stop Time, Flow Rate, Volume, Site Description, Date, User ID, Sample Run ID, etc.). The paper can be retained or the label can be affixed to the bottom of the agar plate or required paperwork. The operator may initial and date the printout if desired.
- 1.10 If additional samples are to be taken at the same location during the same test period (e.g., for continuous process monitoring), repeat Steps 1.5 through 1.8.5 for each additional sample required.
- 1.11 If additional samples are to be taken at different locations in the same area on the same day, move the RAS to the next location and repeat applicable portions of this procedure. If the unit is to be used in a different area on the same day (i.e., moved from one classified area to another) it is suggested to repeat applicable sanitization procedures in the next area prior to monitoring.

A.5 Storage and Transport

1. For transport or storage outside of a facility the entire assembly may be placed in a clean or sterile bag, or container, to minimize possible contamination of the unit. Be sure to transport the RAS and R100 separately or with proper protection between them to ensure neither of them come in contact and cause damage to each other.

NOTE: The RAS inlet covers include a locking mechanism to assure it will not fall off during transport. Assure it is locked in place before transporting the RAS.

2. An optional inlet cover lid may be placed over the Sample Inlet of the RAS during transport and storage to minimize the potential of contamination (Shown in image below).



3. Store the R100/RAS and associated components in a clean and dry place.

Appendix B: Suggested R100/RAS Sanitization Procedure

B.1 Materials

- Gloves (Sterile or Clean)
- Low Particulate Shedding Wipes (e.g., Wipe All, Gamma Wipes)
- Primary Disinfectants (e.g., Quaternary Ammonium Compounds)

Important Note: Phenolic disinfectants should not be used on the R100 LCD/Touchscreen overlay, as it will cause the overlay to become very brittle in a short period of time.

- Secondary Disinfectants (e.g., 70% 0.2µm filtered or sterilized alcohol, EtOH, or IPA)
- PLUGS: Blower inlet plug, Ethernet port plug, USB port plug, optional inlet cover cover

B.2 Sanitization Procedure



English

DANGER: TO MINIMIZE THE CHANCE OF ELECTRIC SHOCK disconnect the R100 AC/DC power supply cord, and power off the unit during sanitization

DANGER: DO NOT SUBMERSE the R100 Air Sampler in any liquids!

Français

DANGER: AFIN DE RÉDUIRE LES RISQUES DE CHOC ÉLECTRIQUE débrancher le R100 Cordon d'alimentation AC / DC, et l'appareil hors tension pendant la désinfection

DANGER: NE PAS immerger le contrôleur de R100 Air Sample dans tous les liquides!



English

WARNING: DO NOT DIRECTLY SPRAY THE R100 with any disinfectants, or other liquids!

Français

ATTENTION: NE PAS pulvériser directement Le R100 avec les désinfectants ou d'autres liquides!

Important Note: Spraying the unit would potentially allow the disinfectant to enter into the Flow path, power and communications ports and damage these components, causing it to fail.

Note Importante: Pulvérisation de l'unité serait potentiellement permettre le désinfectant pour entrer dans le Ports chemin d'écoulement, la puissance et de la communication et des dommages à ces composants, l'amenant à coup sûr.

1. Don a pair of clean or sterile gloves

Note: Gloved hands should be frequently sanitized with a disinfectant (e.g., 70% alcohol) throughout this procedure.

2. R100 Sanitization:

2.1 Before sanitizing the R100, disconnect the DC power supply cable, and insert the supplied Blower Exhaust Port Plug (Blue), attach the Ethernet Port Cap (Attached Cap), and insert the USB Port Plug (small black plug), to protect the receptacles, as shown in the following images:



Port Plugs

2.2 Sanitize the exterior of the R100, power supply and associated cables (if applicable), and IR Remote (if applicable), with a wipe saturated with disinfectant. It is ideal to wipe the components with a primary disinfectant (eg., Quaternary Ammonium) followed by a secondary disinfectant, preferably 70% IPA, or Ethanol to remove disinfectant residues.

2.3 Remove the Blower Exhaust, and the Ethernet Cap and USB Port Plug, if applicable.

Note : To best protect the electronics of the R100 Controller, it is ideal to have the USB Port Plug always plugged in the port, until the port is required for data acquisition. And, the Ethernet Port Cap should be in place as well, unless the R100 is being operated remotely via ethernet connection.

3. RAS Inlet Cover, Base, and Media Stage Sanitization:

English



WARNING: Be careful not to saturate the air passageway opening located beneath the RAS adjustable media stage, as this would allow the disinfectant to be drawn into the flow pathway, into the tubing, and back to the R100 Controller flow control system and pose an electrical hazard, and damage to the R100 Controller unit.

Français

ATTENTION: Veillez à ne pas saturer l'ouverture du passage d'air située sous l'étage du support ajustable RAS, car cela permettrait au désinfectant d'être aspiré dans le circuit d'écoulement, dans la tubulure et de revenir au système de contrôle de flux du contrôleur R100, et de présenter un risque électrique, et des dommages au contrôleur R100.

- 3.1 The entire RAS, or just the RAS inlet cover may be autoclaved prior to each days testing if desired. If so, place in an autoclave pouch and autoclave in a standard/qualified autoclave cycle, such as the following examples: 121°C for 15 minutes (250°F for 15 minutes), or 115°C for 30 minutes (239°F for 30 minutes)



- 3.2 For chemical sanitization of the RAS Inlet Cover, Base, Teflon Seal (if applicable), and Media Stage, saturate a wipe with a primary disinfectant (e.g., Quaternary Ammonium Compound) and wipe all surfaces of the inlet cover, inlet base, and media stage, allowing appropriate contact time. The media stage may be threaded completely (FIG 1) out so all surface of the chamber can be sanitized. Be careful not to displace the Stage Tension Spring (FIG 2)



FIG 1 - Stage Removed



FIG 2 - Stage Tensioning Spring

- 3.2 Next, saturate a wipe with a sterile secondary disinfectant (e.g., 70% alcohol) and wipe all surfaces of the inlet cover, inlet base, and media stage. Allow for the appropriate contact time and allow to dry.

Appendix C: OPTIONAL SAMPLING COMPONENTS

Optional sampling components include:

Before sampling with the R100:

- Horizontal Flow Inlet (C.1)
- Remote Exhaust Kit (C.2)

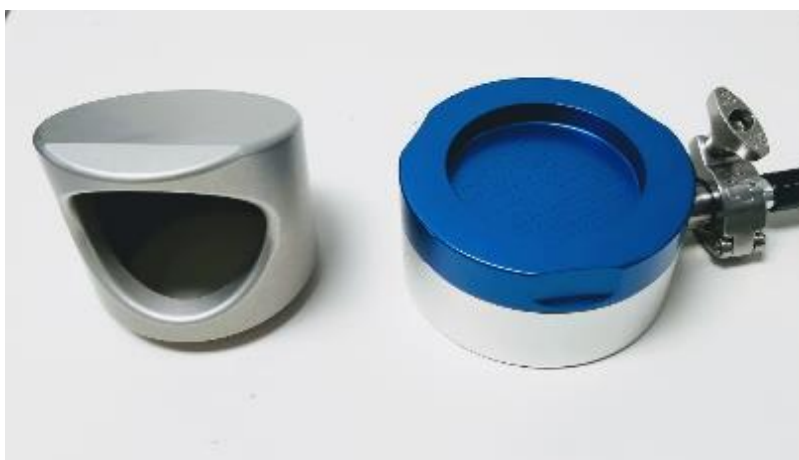
C.1 Horizontal Flow Inlet

The R100 may be used for monitoring in a horizontal airflow environment (e.g., LAF Hood, HEPA Wall Filtration Suite, etc.) with the aid of the P100 RAS Horizontal Flow Inlet (P100.HRZINLT), depicted below. The inlet is a simple two-piece design, the inlet, and an O-Ring. This design makes it easily cleanable/sanitizable, by either chemical sanitants/disinfectants, or autoclave, if desired.

For use:

- 1) Simply set the horizontal inlet on top of a sanitized RAS 100 LPM, or 28.3 LPM inlet cover, with the O-ring evenly sitting at the rim of the opening.
- 2) Press the inlet down firmly and evenly, from the top of the inlet, until it seats with the RAS inlet cover.
- 3) Sanitize again if desired, purge the assembly for 30-60 seconds, and then perform sampling per Appendix A, *General Sampling with the R100*.

NOTE: Once in place, the horizontal inlet can be removed with the inlet cover, for ease of changing test plates.



C.2 Remote Exhaust Kit

The R100 may be used for monitoring of locations where it is not desirable to have the HEPA filtered exhaust of the unit at the test location (e.g., LAF Hood, Isolator, Filling Line, Top of Cart or Bench, etc.). As such, it is possible to exhaust the R100 remotely using the R100 Remote Exhaust Kit (R100.RMTEXH.KIT), depicted below. Which includes an exhaust port adapter, and 6 feet (1.8 m) of exhaust tubing (which may both be autoclaved, or chemically sanitized, as required). Longer lengths of tubing may be used, but it is to be noted that the longer the length the tubing. The exhaust adapter is an open design, and maximizes unit run time possible when using this option.

For use:

- 1) Simply thread the exhaust adapter into the exhaust port on the R100. This should be finger tight only. Tools should not be used, or needed, to attach, or detach the fitting. Note, the nut, retaining the tubing, can be threaded off first, and the male/male fitting can be attached to the exhaust port, and then the exhaust tubing/nut assembly can be threaded into the R100 adapter fitting. This may be found to be an easier procedure for attachment.
- 2) With the exhaust fitting/tubing attached place the other end of the exhaust tubing at the desired exhaust location (e.g., below cart level, outside of the ISO 5 zone (e.g., LAF Hood, Isolator, etc.)



Appendix D: Suggested Sample Submission and Results Recording

This section applies to all sampler types.

1. Submit the test plate(s) and test parameter information to the appropriate laboratory for recording and further testing.
2. Qualified personnel record the required test parameter information on the appropriate electronic or hard copy test report form and place the test plates “On-Test” in incubation.
3. Incubate the test plates with an appropriate incubation scheme (e.g., 30-35°C for a minimum of 5-days [*other incubation requirements or schedules may be used as appropriate*]).
4. Following the required incubation period, count all Colony Forming Units (CFU) found within the air impingement zone.
5. Determine Total CFU/ Specified Volume and record the results in the appropriate section of the electronic or hard copy test report form. This result is calculated as follows:

$$\frac{\text{Total CFU per Test Plate}}{\text{Volume Sampled}} = \text{CFU/ Identified Volume (L/ft}^3\text{/m}^3\text{)}$$

EXAMPLE:

If the test period was set to sample at 100 LPM for 10-minutes, the total volume collected would be 1000 Liters (L) or 1 cubic meter (m³). If following incubation, 20 CFU were recovered in the impingement zone of the plate. The calculation would be:

- Total CFU/Test Plate = 20
- Total Volume = 1000 L (or 1 m³)

$$\frac{20 \text{ CFU/Test Plate}}{1000 \text{ L (or 1 m}^3\text{)}} = \frac{20 \text{ CFU}}{1000 \text{ L (or 1 m}^3\text{)}} = 0.02 \text{ CFU/L (or 20 CFU/m}^3\text{)}$$

6. Record date “Off-Test” in the appropriate section of the test report form.
7. If Microbial Identification of organism recovered is required, submit plate for ID according to applicable procedures related for sample submission and processing for Microbial Identification. Discard all other plates in an appropriate Bio-Hazard container for disposal.
8. Test Report Forms, once completed, should be reviewed for accuracy and completeness, and signed by a second qualified analyst.

NOTE: If Feller Calculations are required by your procedures, a Feller table follows. Please use at your discretion.

FELLER CALCULATION TABLE (1-100 CFU)

Applies to R100 300 Hole inlet Covers: R100.INLT.28 (28.3 LPM/1 CFM) & R100.INLT.100 (100 LPM)

Description

Feller conversions are calculations performed, per the formula below, to allow for potential coincidence capture events, whereby more than one organism could potentially be drawn through the same inlet of the air sampler and be impacted, or captured, on the same location on the test plate. Too note, the Feller Calculation is really intended for higher concentrations of particles. As such, many sieve sampler producers don't start applying the calculations until the "r" value of 15-30 CFU. What is depicted below is the full calculation, starting with an "r" value of 1, or 1 CFU.

r=number of colony forming units counted on a 90mm petri dish

Pr=Probable Statistical Total using Fellers Formula ($Pr = N[1/N + 1/N-1 + 1/N-2 + \dots 1/N-r+1]$)

r	Pr	r	Pr	r	Pr	r	Pr
1	2	51	57	101	124	151	211
2	3	52	57	102	125	152	213
3	4	53	57	103	127	153	215
4	5	54	60	104	128	154	217
5	6	55	62	105	130	155	219
6	7	56	63	106	131	156	221
7	8	57	64	107	133	157	223
8	9	58	65	108	135	158	225
9	10	59	67	109	136	159	227
10	11	60	68	110	138	160	230
11	12	61	69	111	139	161	232
12	13	62	70	112	141	162	234
13	14	63	72	113	142	163	236
14	15	64	73	114	144	164	238
15	16	65	74	115	146	165	241
16	17	66	76	116	147	166	243
17	19	67	77	117	149	167	245
18	20	68	78	118	151	168	247
19	21	69	79	119	152	169	250
20	22	70	81	120	154	170	252
21	23	71	82	121	156	171	254
22	24	72	83	122	157	172	257
23	25	73	85	123	159	173	259
24	26	74	86	124	161	174	261
25	27	75	87	125	162	175	264
26	28	76	89	126	164	176	266
27	29	77	90	127	166	177	269
28	30	78	91	128	168	178	271
29	32	79	93	129	169	179	274
30	33	80	94	130	171	180	276
31	34	81	95	131	173	181	279
32	35	82	97	132	175	182	281
33	36	83	98	133	177	183	284
34	37	84	100	134	178	184	286
35	38	85	101	135	180	185	289
36	39	86	102	136	182	186	291
37	41	87	104	137	184	187	294
38	42	88	105	138	186	188	297
39	43	89	107	139	188	189	299
40	44	90	108	140	189	190	302
41	45	91	109	141	191	191	305
42	46	92	111	142	193	192	308
43	47	93	112	143	195	193	311
44	49	94	113	144	197	194	313
45	50	95	115	145	199	195	316
46	51	96	116	146	201	196	319
47	52	97	118	147	203	197	322
48	53	98	119	148	205	198	325
49	54	99	121	149	207	199	328
50	56	100	122	150	209	200	331

Appendix E: Two Year Warranty

EMTEK, LLC

Longmont, Colorado 80501 USA

TEL 303.682.3168 e-mail: sales@emtekglobal.com www.emtekair.com

Standard Two Year Warranty

Customer satisfaction is a prime objective of EMTEK, LLC (EMTEK). Toward that objective, the products offered by EMTEK have been designed, manufactured and field tested with care and technical competence.

- (1) In any instance where an EMTEK instrument fails to perform to the customer's satisfaction, it is EMTEK's policy to provide prompt and effective investigation of the situation.
- (2) EMTEK warrants that products of its manufacture will perform according to stated specifications, and that the products will be free from defects in workmanship and materials, provided that the defect of malperformance occurred under normal and proper use of the products. Decision regarding such normal and proper use will be made by EMTEK following factory inspection and investigation of the application.
- (3) Claims under the terms of this warranty must be submitted in writing within a period not exceeding 24 months following date of shipment of the product from EMTEK to the purchaser. All products on which warranty claims are established must be submitted to EMTEK within the specified time period to the EMTEK business address, unless otherwise specified by EMTEK in writing, with freight transportation charges prepaid. Products judged by EMTEK to be defective will be repaired or replaced and returned to the customer, with return freight transportation charges prepaid by the customer.
- (4) EMTEK reserves the right to disallow claims for warranty coverage in instances where there is evidence that the EMTEK product has been placed in a severe or corrosive atmosphere, outside the specified operating parameters specified for the product.
- (5) Similarly, this warranty will be invalidated in instances where the malperformance is attributable to tampering or adjustment by other than factory approved personnel.
- (6) EMTEK's Liability under the terms of this warranty is limited to repair or replacement of defective of products at no charge to the customer. EMTEK expressly disclaims any liability to its customers, sales representatives or users of its products, or to any other person or persons, for consequential damages of any kind arising out of or in any way connected with the use of EMTEK's products. Representations and warranties made by any person, including sales representatives of EMTEK, which are inconsistent or in conflict with the terms of this warranty shall not be binding upon EMTEK, unless specifically stated in writing and approved as a document supplementary to this warranty by an authorized officer of the EMTEK organization.

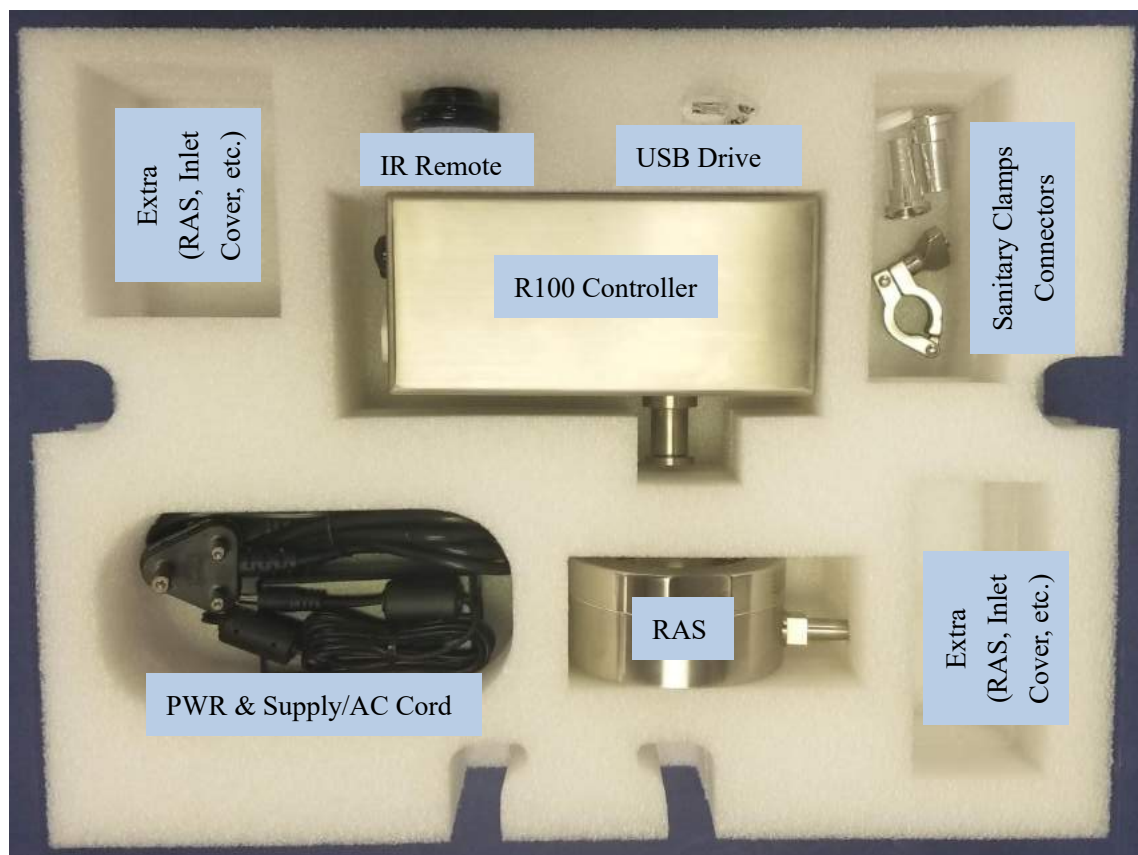
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Appendix F: Packaging Materials and Packaging of Components

-Maintain all Custom Packaging Components for System Shipments-

NOTE: Components are not shown as packaged in additional protective clear bags, as they will be packaged and shipped from EMTEK. It is strongly suggested to keep all supplied bags for storage and/or shipment.

R100 Controller and RAS Sampler Component Tray and Spacer Loading



Appendix F: Packaging Components and Packaging (continued)

Packaging Instructions:

- 1) Place R100 and RAS Air Sampler Components in the Component Tray, and tubing in the Spacer pocket, as shown on the previous page.
- 2) Assemble the packaging contents as shown below, and described in steps A-D
 - A) Place Component Tray Cover on Component Tray and set Cardboard Spacer on top of Component tray
 - B) Lay the outer shipping box flat on its' side, and slide the Component Tray and Spacer into the box.



- C) Stand box up and assure the Component Tray and Cardboard Spacer are fully pushed into the box
- D) Fold the outer box flaps closed and tape the shipping box securely closed.

